



# **EDI Implementation Guide**

**December 2018**

**Appendix A**  
**Schedule Issuer / Ship To Location Codes**

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## Introduction

The ASN requires a schedule issue and ship code. The following document lists all valid schedule issuer and ship to codes.

ASNs containing invalid schedule issuer and ship to code will not process into the H-D production systems.

- ASNs sent to Non-York Schedule Issuers and ship to location will continue to be processed through the automated ASN edit process and ASN Contacts will receive the ASN Edit Report email via the automated error notification program.
- ASNs sent to the Bawal, York, KC, and Thailand Schedule Issuer will be processed through an SAP validation process. The process will not generate a report and there will be no automated error notification to the ASN Contacts. It is important that the ASN contain the correct schedule issuer and ship to code when it is originally sent.

## Bawal

The Bawal plant uses an Enterprise Resource Planning system utilizing SAP to fully integrate common processes across the manufacturing site. Forecasts and ship schedules sent from SAP will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to Bawal will also have to have the same schedule issuer and ship to codes as sent in the ship schedule.

Please note that the IBM Sterling Commerce Web Print application will not support the material requirements (forecast and ship schedule) sent from Bawal and does not provide the SAP ASN template need for shipments to Bawal. Suppliers using Sterling Web Forms will be required to use H-DSN Order Management to receive requirements and to send ASNs.

### Schedule Issuer Table – Bawal Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
Bawal	3057	92	Assigned by H-D

### Ship to Location Codes Table – Bawal Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Ship to Location	Physical Address	EDI Code N1 ST 04	EDI Code N1 ST 03
Bawal Quality	Harley-Davidson Motor Company Plot No. 8-10, 19-21, Sector-7, Phase-II, Growth Centre Bawal, Rewari, Haryana 07 123501	3057S003	92
Bawal	Harley-Davidson Motor Company Plot No. 8-10, 19-21, Sector-7, Phase-II, Growth Centre Bawal, Rewari, Haryana 07 123501	3057S700	92

# Kansas City

The Kansas City plant uses an Enterprise Resource Planning system utilizing SAP to fully integrate common processes across the manufacturing site. Forecasts and ship schedules sent from SAP will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to Kansas City will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Please note that the IBM Sterling Commerce Web Print application will not support the material requirements (forecast and ship schedule) sent from Kansas City and does not provide the SAP ASN template need for shipments to Kansas City. Suppliers using Sterling Web Forms will be required to use H-DSN Order Management to receive requirements and to send ASNs.

## Schedule Issuer Table –Kansas City Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
Kansas City	1016	92	Assigned by H-D

## Ship to Location Codes Table – Kansas City Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

<b>Ship to Location</b>	<b>Physical Address</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>
Syncreon Airworld	Kansas City Syncreon 10707 N. Airworld Drive Kansas City, MO 64153	1016S002	92
KC IM HU Syncreon Tomahawk	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S004	92
KC IM GR Inspection	Kansas City Syncreon 10707 N. Airworld Drive Kansas City, MO 64153	1016S006	92
KC IM SY New Parts	Kansas City Syncreon 10707 N. Airworld Drive Kansas City, MO 64153	1016S010	92
KC IM HU SY PTO	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S022	92
KC IM Non-HU Syncreon CKD	Syncreon Kansas City 10707 N. Airworld Drive Kansas City, MO 64153	1016S037	92
KC Assembly Line 1	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S101	92
KC Assembly Line 2	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S102	92
KC Assembly Line 3	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S103	92
KC Assembly Line 4	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S104	92
KC IM Asy POU Optimas	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S107	92
KC IM Fab Marketplace	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S201	92
KC IM Paint E-Coat	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S302	92

KC IM New Parts Cage	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S351	92
KC IM Process Lab	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S352	92
IM New Parts Cage	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S353	92
KC IM MRO Tooling	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S401	92
KC IM MRO Overflow	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S402	92
KC IM MRO Reserve	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S403	92
KC IM Indirect General	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S404	92
KC IM MRO Henkel	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S405	92
KC IM MRO Outside	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S406	92
KC IM MRO NCM	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S407	92
Crane Freight Services	Crane Freight Services 8281 NW 107th Terrace, Kansas City, MO 64153-1214	1016S501	92
KC IM HU Syncreon CKD	Syncreon Kansas City 10707 N. Airword Drive Kansas City, MO 64153	1016S601	92
KC IM P&A General	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	1016S651	92

# York

The York plant uses an Enterprise Resource Planning system utilizing SAP to fully integrate common processes across the manufacturing site. Forecasts and ship schedules sent from SAP will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to York will also have to have the same schedule issuer and ship to codes as sent in the ship schedule.

Please note that the IBM Sterling Commerce Web Print application will not support the material requirements (forecast and ship schedule) sent from York and does not provide the SAP ASN template need for shipments to York. Suppliers using Sterling Web Forms will be required to use H-DSN Order Management to receive requirements and to send ASNs.

## Schedule Issuer Table –York Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
York	1001	92	Assigned by H-D



## Ship to Location Codes Table – York Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

<b>Ship to Location</b>	<b>Physical Address</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>
IM HU SY Tomahawk	York Business Center 617 Memory Lane York, PA 17402	1001S004	92
IM SY New M Prts	York Business Center 617 Memory Lane York, PA 17402	1001S010	92
Syncreon York Business Center	York Business Center 617 Memory Lane York, PA 17402	1001S022	92
IM HU SY PTO	IM HU SY PTO	1001S030	92
York -Bldg 3 Assembly	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S101	92
H-D York	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S107	92
IM Fab Finish Fender	IM Fab Finish Fender	1001S209	92
IM Paint E-Coat	IM Paint E-Coat	1001S302	92
H-D York Bldg 3 NPC	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S351	92
IM MRO Tooling	IM MRO Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S401	92
IM MRO Overflow	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S402	92
IM MRO Reserve	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S403	92
IM Indirect General	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S404	92
IM MRO Henkel	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S405	92

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Schedule Issuer / Ship To Location Codes

IM MRO Outside	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S406	92
IM MRO NCM	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S407	92
Crane	275 Cross Farm Lane York, PA 17406	1001S501	92
H-D York Bldg 3 CKD	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S601	91
H-D York Bldg 3 CKD	H-D York Bldg 3 CKD	1001S603	92
Syncreon, Main Bldg, AB	York Business Center 617 Memory Lane York, PA 17402	1001SYC1	92
Syncreon, Main Bldg, MVC	York Business Center 617 Memory Lane York, PA 17402	1001SYC2	92
Syncreon, Bldg 2	York Business Center 617 Memory Lane York, PA 17402	1001SYC3	92

## Thailand

The Thailand plant uses an Enterprise Resource Planning system utilizing SAP to fully integrate common processes across the manufacturing site. Forecasts and ship schedules sent from SAP will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to Thailand will also have to have the same schedule issuer and ship to codes as sent in the ship schedule.

Please note that the IBM Sterling Commerce Web Print application will not support the material requirements (forecast and ship schedule) sent from Thailand and does not provide the SAP ASN template need for shipments to Thailand. Suppliers using Sterling Web Forms will be required to the H-DSN Order Management to receive requirements and to send ASNs.

### Schedule Issuer Table – Thailand Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
Thailand	3047	92	Assigned by H-D
Thailand	3049	92	Assigned by H-D
Thailand	3048	92	Assigned by H-D

### Ship to Location Codes Table – Thailand Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Suppliers with Final U.S. shipping locations will ship to a 3PL U.S. West Coast Consolidation Center:

DHL Supply Chain  
18310 Harville Ave, Ste 400  
Perris CA 92570

The West Coast Consolidation center address should **only** be used on the domestic Bill of Lading.

The B10 Master Label, Commercial Invoice, Packing List, and Payment Invoice **must** use the exact legal H-D Thailand company name, entity, and address as listed below. Suppliers should refer to their 862 or H-DSN to obtain shipping location information.

Ship to Location	Physical Address of Final Shipping Location	EDI Code N1 ST 04	EDI Code N1 ST 03
Thailand IM 3PL Metered	H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3047S001	92
Thailand IM 3PL Metered	HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3049S001	92
Thailand IM GR Inspection	H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3047S006	92
Thailand IM GR Inspection	HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3049S006	92
Thailand IM New Parts Cage	H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3047S351	92
Thailand IM New Parts Cage	HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3049S351	92
Thailand IM MRO Tooling	H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3047S401	92
Thailand IM MRO Tooling	HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3049S401	92
Thailand IM MRO Overflow	H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3047S402	92
Thailand IM MRO Overflow	HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3049S402	92

Thailand IM 3PL Metered	H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 911/20, B2/B4,WHALP2, Moo 5, T. Khaokansong, A. Sriracha, Chonburi 20110	3047S002	92
Thailand IM 3PL Metered	HDMC (Thailand) Ltd. (Entity - 3049) 911/20, B2/B4,WHALP2, Moo 5, T. Khaokansong, A. Sriracha, Chonburi 20110	3049S002	92
Thailand IM 3PL Metered	H-D Motor (Thailand) Ltd. (Entity - 3048) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3048S001	92
Thailand IM 3PL Metered	H-D Motor (Thailand) Ltd. (Entity - 3048) 911/20, B2/B4,WHALP2, Moo 5, T. Khaokansong, A. Sriracha, Chonburi 20110	3048S002	92

## All Other H-D Plants/Business

With the exception of the Bawal, York, KC and Thailand plants, all other H-D manufacturing location and business are using H-D's legacy system. Forecasts, ship schedules, and purchase orders sent from the legacy system will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to Bawal, York, KC and Thailand will also have to have the same schedule issuer and ship to codes as sent in the ship schedule.

### Schedule Issuer / Buying Party Table – All Other

A schedule issuer is the Harley-Davidson entity that is forecasting material or issuing ship schedules or purchase orders. The entity can be a plant or retail business.

Schedule Issuer Buying Party	EDI Code N1 SI 04 N1 BY 04	EDI Qualifier N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
Capitol Drive	4145353780	92	Assigned by H-D
Capitol Drive CTR	414535490	92	Assigned by H-D
Capitol Drive – Powder Coat	414535363	92	Assigned by H-D
Capitol Drive – Remfg	414535352	92	Assigned by H-D
Capitol Genuine Parts	414535500	92	Assigned by H-D
Europe	865719000	92	Assigned by H-D
General Merchandise	414343713	92	Assigned by H-D
Kansas City <b>Invalid July 1, 2016</b>	816270905	92	Assigned by H-D
Kansas City Brazil <b>Invalid July 1, 2016</b>	816270707	92	Assigned by H-D
Parts & Accessories	4143438416	92	Assigned by H-D
Pilgrim Road	4145028600	92	Assigned by H-D
Powertrain	006080519	1	DUNS code of H-D
Product Development Center	4146161964	92	Assigned by H-D
Supplier Direct	4143434553	92	Assigned by H-D
Tomahawk	7154538500	92	Assigned by H-D
Tomahawk Kaphaem Road	715453116	92	Assigned by H-D

## Ship to Locations Codes Table – All Other

A ship to location is the Harley-Davidson location that will be receiving the ordered material.

Ship to Location	Physical Address	EDI Code N1 ST 04	EDI Code N1 ST 03	Sterling Web Forms Qualifier
A-1 Creative Pkg	700 S. 3 <sup>rd</sup> Street Palmyra, WI 53156	2624952151	92	Assigned by H-D
Ace Distribution Services	5600 S. Moorland Road New Berlin, WI 53151	4143655400	92	Assigned by H-D
AJ's Customs <i>Invalid July 1,</i>	1826 W. Broadway #39 Mesa, AZ 85202	816270909	92	Assigned by H-D
Anderson Seal	16555 W. Lincoln Avenue New Berlin, WI 53151	2628210344	92	Assigned by H-D
Australia (Bax Global)	85 O'Riordan Street Alexandria NSW 2013 Sydney, Australia	414340923	92	Assigned by H-D
Brazil	1425 Eden Road York, PA 17402	7178522171	92	Assigned by H-D
Calibre	2395 Dakota Drive Grafton, WI 53024	2623434262	92	Assigned by H-D
Calibre – CALWOW	209 Hwy W Grafton, WI 53024	2623758000	92	Assigned by H-D
Calibre – Dekora	651 Dekora Woods Blvd. Saukville, WI 53080	2622688120	92	Assigned by H-D
Calibre – Highway West	1889 Hwy W Grafton, WI 53024	2623756095	92	Assigned by H-D
Canada (Fred Deeley)	830 Edgeley Blvd. Concord, Ontario L4K 4X1	414343649	92	Assigned by H-D
Capitol Drive	Harley-Davidson Motor Co. 11700 W. Capitol Drive Wauwatosa, WI 53222	414535001	92	Assigned by H-D
Capitol Drive – CTR Dock 5	Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 5 (CTR)	414535490	92	Assigned by H-D
Capitol Drive – CXL Dock 3	Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 3 (CXL) Wauwatosa, WI 53222	4145353780	92	Assigned by H-D

<b>Ship to Location</b>	<b>Physical Address</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>	<b>Sterling Web Forms Qualifier</b>
Capitol Drive – Remfg Dock 1	Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 1 (CFL) Wauwatosa, WI 53222	414535352	92	Assigned by H-D
Capitol Drive-Gen Parts Dock 4	Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 4 (CGP) Wauwatosa, WI 53222	414535002	92	Assigned by H-D
Capitol Drive-Pwdr Coat Dock 2	Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 2 (CPC) Wauwatosa, WI 53222	414535363	92	Assigned by H-D
Capitol Genuine Parts Dock 16	W156 N9000 Pilgrim Road Menomonee Falls, WI 53051	414535500	92	Assigned by H-D
Cat Logistics Warehouse	850 N Graham Rd, Suite A Dock 50 Greenwood, IN 46143	414343200	92	Assigned by H-D
Cat Logistics Warehouse - GM	850 N Graham Rd, Suite A Dock 70 Greenwood, IN 46143	414343210	92	Assigned by H-D
Cat Logistics Warehouse - Tire	850 N Graham Rd, Suite B Dock 32 Greenwood, IN 46143	414343220	92	Assigned by H-D
Crossmark Graphics	6100 West Overland Drive New Berlin, WI	NEW	92	Assigned by H-D
Custom Painted Vehicles Inc.	4325 South 27 <sup>th</sup> Street Franksville, WI 53126	7154532000	92	Assigned by H-D
Europe (CAT Logistics)	Harley-Davidson Motor Co. Europarklaan 1026 3530 Houthalen, Belgium	414343543	92	Assigned by H-D
Franklin Distribution Center	10000 S. Franklin Drive Franklin, WI 53132	4143438744	92	Assigned by H-D
GM Singapore	Harley-Davidson Asia-PAC C/O DHL Supply Chain Singapore 8 Jurong Pier Road #03 Singapore 619160	414343230	92	Assigned by H-D



Ship to Location	Physical Address	EDI Code N1 ST 04	EDI Code N1 ST 03	Sterling Web Forms Qualifier
Gunslinger Customs Inc. Invalid July 1, 2016	830 Pine Ridge Road Golden, CO 80403	816270808	92	Assigned by H-D
HJS	2207 S 114th Street West Allis, WI	2625494898	92	Assigned by H-D
Industrial Finishing Services	710 1 <sup>st</sup> Street NE Perham, MN 56573	7154533000	92	Assigned by H-D
Japan	Harley-Davidson Motor Co. Isuzu Shiba Bldg. 4-2-3 Shiba, Minato-ku Tokyo Japan 108-0014	414343803	92	Assigned by H-D
Jim's Machine	555 Dawson Drive Camarilla, CA 93012	8054826913	92	Assigned by H-D
Juneau Ave (Supplier Direct)	Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208	4143434553	92	Assigned by H-D
Juneau Avenue (P&A)	Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208	4143434475	92	Assigned by H-D
Kansas City Invalid July 1, 2016	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	816270905	92	Assigned by H-D
Kansas City Brazil Invalid July 1, 2016	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	816270707	92	Assigned by H-D
Kansas City CKD Invalid July 1, 2016	Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	816270703	92	Assigned by H-D
Kansas City Syncreon Invalid July 1, 2016	Syncreon 10707 N. Airworld Drive Kansas City, MO 64153	816270803	92	Assigned by H-D
Lehman	125 Industrial Drive Spearfish, SD 57783	7154533968	92	Assigned by H-D
MasterMold Invalid July 1, 2016	141 Ensich Street Mauston, WI 53948-9393	816270702	92	Assigned by H-D
MasterMold (OE) Invalid July 1, 2016	141 Ensich Street Mauston, WI 53948-9393	816207704	92	Assigned by H-D

<b>Ship to Location</b>	<b>Physical Address</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>	<b>Sterling Web Forms Qualifier</b>
Mexico	Harley-Davidson Motor Co. Portales #10 Col. General Pedro Maria Anaya, CP 03340 Mexico DF, Mexico	414343356	92	Assigned by H-D
Other -Special Instructions	Ship to address communicated by H-D purchasing	19962000	92	Assigned by H-D
Pilgrim Road	Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 16 Menomonee Falls, WI 53051	414502001	92	Assigned by H-D
Pilgrim Road -Powder Coat	Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 4 Menomonee Falls, WI 53051	4145028600	92	Assigned by H-D
Pilgrim Road, Dock 30	Harley-Davidson Motor Co. W 148 N 9121 Patrita Drive Menomonee Falls, WI 53051	414502008	92	Assigned by H-D
Product Development Center	Harley-Davidson Motor Co. 11800 W. Capitol Drive Wauwatosa, WI 53225	4146161964	92	Assigned by H-D
Sola Technologies	1050 Worldwide Blvd Hebron, KY 41048	8593344708	92	Assigned by H-D
Southwest Metal	2790 South 167 <sup>th</sup> Street New Berlin, WI 53150	2627841919	92	Assigned by H-D
Tomahawk -Kaphaem Rd	Harley-Davidson Motor Co. 611 Kaphaem Road Tomahawk, WI 54487	715453116	92	Assigned by H-D
Tomahawk -Somo Ave	Harley-Davidson Motor Co. 426 East Somo Avenue Tomahawk, WI 54487	7154538500	92	Assigned by H-D

<b>Ship to Location</b>	<b>Physical Address</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>	<b>Sterling Web Forms Qualifier</b>
Tomahawk - Windshields	Harley-Davidson Motor Co. Southeast Dock #OH 609-612 615 Kaphaem Road Tomahawk, WI 54487	715453001	92	Assigned by H-D
Transpak	235 E Pittsburgh Avenue Milwaukee, WI 53204-1433	4142735036	92	Assigned by H-D
Unified Solutions	9801 80 <sup>th</sup> Avenue Pleasant Prairie, WI 53158	4149477280	92	Assigned by H-D
UPS Logistics (Haz Mat)	800 North Black Branch Road Elizabethtown, KY 42701	2702342100	92	Assigned by H-D
Wiscraft	5316 W State Street Milwaukee, WI 53208-2620	4147785817	92	Assigned by H-D

## Codes Table

EDI ID Code	Plant or Ship to Location with Physical Address	Schedule Issuer N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To N1 ST (830, 850, 856, 862)
NEW	<b>Crossmark Graphics</b> 6100 West Overland Drive New Berlin, WI		X
1001	<b>York Main Plant</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402	X	
1001S004	<b>York Business Center</b> 617 Memory Lane York, PA 17402		X
1001S010	<b>York Business Center</b> 617 Memory Lane York, PA 17402		X
1001S022	<b>Syncreon York Business Center</b> 617 Memory Lane York, PA 17402		X
1001S030	<b>IM HU SY PTO</b>		X
1001S031	<b>York Business Center</b> 617 Memory Lane York, PA 17402		X
1001S302	<b>IM Paint E-Coat</b>		X
1001SYC1	<b>Syncreon, Main Bldg, AB</b> York Business Center 617 Memory Lane York, PA 17402		X
1001SYC2	<b>Syncreon, Main Bldg, MVC</b> York Business Center 617 Memory Lane York, PA 17402		X
1001SYC3	<b>York Business Center</b> 617 Memory Lane York, PA 17402		X
1001S101	<b>York - Bldg 3 Assembly</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X

1001S107	<b>H-D York</b> Harley-Davidson Motor Co. 1425 Eden Road York PA 17402		X
1001S209	<b>IM Fab Finish Fender</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
1001S302	<b>IM Paint E-Coat</b>		X
1001S351	<b>H-D York Bldg 3 NPC</b> Harley-Davidson Motor Co. 1425 Eden Road York PA 17402		X
1001S401	<b>IM MRO Tooling</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
1001S402	<b>IM MRO Overflow</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
1001S403	<b>IM MRO Reserve</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
1001S404	<b>IM Indirect General</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
1001S405	<b>IM MRO Henkel</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
1001S406	<b>IM MRO Outside</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
1001S407	<b>IM MRO NCM</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
1001S501	<b>Crane</b> 275 Cross Farm Lane York, PA 17402		X

1001S601	<b>H-D York Bldg 3 CKD</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
1001S603	<b>H-D York Bldg 3 CKD</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
1016S501	<b>Crane Freight Services</b> 8281 NW 107th Terrace, Kansas City, MO 64153-1214		X
1016S601	<b>Syncreon Kansas City</b> 10707 N. Airworld Drive Kansas City, MO 64153		X
1016S037	<b>Syncreon Kansas City</b> 10707 N. Airworld Drive Kansas City, MO 64153		X
1016S201	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S209	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S006	<b>Kansas City Syncreon</b> 10707 N. Airworld Drive Kansas City, MO 64153		X
1016S351	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S352	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S353	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S031	<b>Syncreon Kansas City</b> 10707 N. Airworld Drive Kansas City, MO 64153		X
1016S022	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S004	<b>Kansas City Syncreon</b> 11401 N. Congress Ave. Kansas City, MO 64153		X
1016S401	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X

1016S402	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S403	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S404	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S405	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S406	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S407	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S302	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S010	<b>Kansas City Syncreon</b> 10707 N. Airworld Drive Kansas City, MO 64153		X
1016S101	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S102	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S103	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S104	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S651	<b>Harley-Davidson Motor Co.</b> 11401 N. Congress Kansas City, MO 64153		X
1016S002	<b>Kansas City Syncreon</b> 10707 N. Airworld Drive Kansas City, MO 64153		X
1016	<b>Kansas City</b>	X	
3057	<b>Bawal</b> Plot No. 8-10, 19-21, Sector-7, Phase-II, Growth Centre Bawal, Rewari, Haryana 07 123501	X	

3057S003	<b>Bawal Quality</b> Plot No. 8-10, 19-21, Sector-7, Phase-II, Growth Centre Bawal, Rewari, Haryana 07 123501		X
3057S700	<b>Bawal</b> Plot No. 8-10, 19-21, Sector-7, Phase-II, Growth Centre Bawal, Rewari, Haryana 07 123501		X
0000200117	<b>Advanced Coating Technology</b> 327 W. Allen Street Mechanicsburg, PA 17055-6248	X	X
0000204050	<b>Southwest Metal Finishing</b>		X
0000204050	<b>Southwest Metal Finishing</b> 2445 S. Calhoun Road New Berlin, WI 53151		X
0000207784	<b>Lincoln Industries</b> 600 West E Street Lincoln, NE 68522-1357	X	X
0000209144	<b>New Age Metal Finishing</b> 2169 N. Pleasant Fresno, CA 93705	X	X
0000214199	<b>Mastermold</b> 111 Grell Lane Johnson Creek, WI 53038	X	X
0000226943	<b>Nissin Brake Ohio Inc.</b> 1901 Industrial Drive Christiansburg, OH 45389-0886	X	X
0000237154	<b>Tenneco Automotive Inc.</b> 800 West E Street Lincoln, NE 68522		X
0000229653	<b>Denso Intl America</b>		X
0000229834	<b>Surtech Industries – Borom Rd</b> 915 Borom Road York, PA 17404		X
0000229953	<b>Brembo S.P.A.</b> 34 Engelhard Avenue Avenel, NJ 07001-2217	X	X
0000230040	<b>Faurecia Emission Control Technologies</b> 1207 Arvin Road Dexter, MO 63841-2540	X	X
0000230066	<b>HB Performance Systems</b> 5800 W. Donges Bay Road Mequon, WI 53092	X	X
0000230112	<b>Lake Air Metal Products</b>		X



0000230112	<b>Lake Air Metal Products</b> 7709 Winpark Drive New Hope, MN 55427-2089		X
0000230121	<b>Mastermold</b> 141 Ensich Street Mauston, WI 53948-9393	X	X
000230188	<b>Professional Plating Inc.</b> 705 Northway Drive Brillion, WI 54110-1068	X	X
006080519	<b>Powertrain</b>	X	
19962000	<b>Other – Special Instructions</b> Ship to address communicated by H-D purchasing		X
414340923	<b>Australia (Bax Global)</b> 85 O’Riordan Street Alexandria NSW 2013 Sydney, Australia		X
414343200	<b>Cat Logistics Warehouse</b> 850 N Graham Rd, Suite A Dock 50 Greenwood, IN 46143		X
414343210	<b>Cat Logistics Warehouse - GM</b> 850 N Graham Rd, Suite A Dock 70 Greenwood, IN 46143		X
414343220	<b>Cat Logistics Warehouse - Tire</b> 850 N Graham Rd, Suite B Dock 32 Greenwood, IN 46143		X
414343230	<b>Harley-Davidson Asia-PAC</b> C/O DHL Supply Chain Singapore 8 Jurong Pier Road #03 Singapore 619160		X
414343356	<b>Mexico</b> Harley-Davidson Motor Co. Portales #10 Col. General Pedro Maria Anaya, CP 03340 Mexico DF, Mexico		X
414343543	<b>Europe (CAT Logistics)</b> Harley-Davidson Motor Co. Europarklaan 1026 3530 Houthalen, Belgium		X
414343649	<b>Canada (Fred Deeley)</b> 830 Edgeley Blvd. Concord, Ontario L4K 4X1		X

414343713	<b>General Merchandise</b>	X	
414343803	<b>Japan</b> Harley-Davidson Motor Co. Isuzu Shiba Bldg. 4-2-3 Shiba, Minato-ku Tokyo Japan 108-0014		X
414502001	<b>Pilgrim Road</b> Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 16 Menomonee Falls, WI 53051		X
414502008	<b>Pilgrim Road, Dock 30</b> Harley-Davidson Motor Co. W 148 N 9121 Patrita Drive Menomonee Falls, WI 53051		X
414535001	<b>Capitol Drive</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Wauwatosa, WI 53222		X
414535002	<b>Capitol Drive-Gen Parts Dock 4</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 4 (CGP) Wauwatosa, WI 53222		X
414535352	<b>Capitol Drive – Remanufacturing Dock 1</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 4 (CFL) Wauwatosa, WI 53222	X	X
414535363	<b>Capitol Drive-Powder Coat Dock2</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 4 (CPC) Wauwatosa, WI 53222	X	X
414535490	<b>Capitol Drive – CTR Dock 5</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 4 (CTR) Wauwatosa, WI 53222	X	X

414535500	<b>Capitol Genuine Parts Dock 16</b> W156 N9000 Pilgrim Road Menomonee Falls, WI 53051	X	X
715453001	<b>Tomahawk – Windshields</b> Harley-Davidson Motor Co Southeast Dock #OH 609-612 615 Kaphaem Road Tomahawk, WI 54487		X
715453116	<b>Tomahawk – Kaphaem Rd</b> Harley-Davidson Motor Co 611 Kaphaem Road Tomahawk, WI 54487	X	X
816207704 <b>Invalid July 1, 2016</b>	<b>MasterMold (OE)</b> 141 Ensich Street Mauston, WI 53948-9393		X
8162707012 <b>Invalid July 1, 2016</b>	<b>MasterMold</b> 141 Ensich Street Mauston, WI 53948-9393		X
816270703 <b>Invalid July 1, 2016</b>	<b>Kansas City CKD</b> Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153		X
816270707 <b>Invalid July 1, 2016</b>	<b>Kansas City Brazil</b> Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	X	X
816270803 <b>Invalid July 1, 2016</b>	<b>Kansas City Syncreon</b> Syncreon 10707 N. Airworld Drive Kansas City, MO 64153		X
816270808 <b>Invalid July 1, 2016</b>	<b>Gunslinger Customs Inc.</b> 830 Pine Ridge Road Golden, CO 80403		X
816270905 <b>Invalid July 1, 2016</b>	<b>Kansas City</b> Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	X	X
816270909 <b>Invalid July 1, 2016</b>	<b>AJ's Customs</b> 1826 W. Broadway #39 Mesa, AZ 85202		X

865719000	<b>Europe</b>	X	
2622688120	<b>Calibre - Dekora</b> 651 Dekora Woods Blvd. Saukville, WI 53080		X
2623434262	<b>Calibre</b> 2395 Dakota Drive Grafton, WI 53024		X
2623756095	<b>Calibre – Highway West</b> 1889 Hwy W Grafton, WI 53024		X
2623758000	<b>Calibre – CALWOW</b> 209 Hwy W Grafton, WI 53024		X
2624952151	<b>A-1 Creative Pkg</b> 700 S. 3 <sup>rd</sup> Street Palmyra, WI 53156		X
2625494898	<b>HJS</b> 2207 S 114th Street West Allis WI		X
2627841919	<b>Southwest Metal</b> 2790 South 167 <sup>th</sup> Street New Berlin, WI 53150		X
2628210344	<b>Anderson Seal</b> 16555 W. Lincoln Avenue New Berlin, WI 53151		X
2702342100	<b>UPS Logistics (Haz Mat)</b> 800 North Black Branch Road Elizabethtown, KY 42701		X
4142735036	<b>Transpak</b> 235 E Pittsburgh Avenue Milwaukee, WI 53204-1433		X
4143434475	<b>Juneau Avenue (P&amp;A)</b> Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208		X
4143434553	<b>Juneau Ave (Supplier Direct)</b> Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208	X	X

4143438416	<b>Parts &amp; Accessories</b>	X	
4143438744	<b>Franklin Distribution Center</b> 10000 S. Franklin Drive Franklin, WI 53132		X
4143655400	<b>Ace Distribution Services</b> 5600 S. Moorland Road New Berlin, WI 53151		X
4145028600	<b>Pilgrim Road - Powder Coat</b> Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 4 Menomonee Falls, WI 53051	X	X
4145353780	<b>Capitol Drive - CXL (Dock 3)</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 3 (CXL) Wauwatosa, WI 53222	X	X
4145353850	<b>Powertrain - MRO</b>	X	
4146161964	<b>Product Development Center</b> Harley-Davidson Motor Co. 11800 W. Capitol Drive Wauwatosa, WI 53225	X	X
4147785817	<b>Wiscraft</b> 5316 W State Street Milwaukee, WI 53208-2620		X
4149477280	<b>Unified Solutions</b> 9801 80 <sup>th</sup> Avenue Pleasant Prairie, WI 53158		X
7154532000	<b>Custom Painted Vehicles Inc.</b> 4325 South 27 <sup>th</sup> Street Franksville, WI 53126		X
7154533000	<b>Industrial Finishing Services</b> 710 1 <sup>st</sup> Street NE Perham, MN 56573		X
7154533968	<b>Lehman</b> 125 Industrial Drive Spearfish, SD 57783		X

7154538500	<b>Tomahawk – Somo Ave</b> Harley-Davidson Motor Co. 426 East Somo Avenue Tomahawk, WI 54487	X	X
8054826913	<b>Jim’s Machine</b> 555 Dawson Drive Camarilla, CA 93012		X
8593344708	<b>Sola Technologies</b> 1050 Worldwide Blvd Hebron, KY 41048		X
0000215844	<b>Surtech Industries</b> 915 Borom Road York, PA 17404		X

## Document Updates

### January 2014

The physical address for EDI Qualifier and ID 92 / 1001SYC2 has changed from 515 North Zarfoss Drive, York, PA 17404 to York Business Center, 609 Memory Lane, York, PA 17402.

### February 4, 2014

The physical address for ship to codes 1001S03, 1001S004, 1001S010, 1001SYC1, 1001SYC2, 1001SYC3 and 1001S022 has changed

From: 609 Memory Lane, York PA 17402  
To: 617 Memory Lane, York PA 17402.

### April 10, 2014

Added the following ship to:

**Custom Painted Vehicles Inc.**  
4325 South 27<sup>th</sup> Street  
Franksville, WI 53126  
EDI Qualifier: 92 ID: 715453200

### April 22, 2014

Changed the ship to code of Custom Painted Vehicles Inc. from 715453200 to 7154532000.

### August 22, 2014

Added the following ship to:

**Industrial Finishing Services**  
710 1<sup>st</sup> Street NE  
Perham, MN 56573  
Qualifier: 92 ID: 7154533000

### March 4, 2015

Added the following ship to:

**GM Singapore**  
Harley-Davidson Asia-PAC  
C/O DHL Supply Chain Singapore  
8 Jurong Pier Road #03  
Singapore 619160  
EDI Qualifier: 92 ID: 414343230

**June 11, 2015**

Changed the Ship To code 816270803's physical address from

**From: Kansas City Syncreon**

Syncreon  
10960 N. Congress Avenue  
Kansas City, MO 64153

**To: Kansas City Syncreon**

Syncreon  
10707 N. Airworld Drive  
Kansas City, MO 64153

**April 2016**

Added the Kansas City SAP Schedule Issuer and Ship-to codes.

**January 2017**

Added 1016S535 Kansas City Ship-to location

**January 2018**

Added Thailand Schedule Issuer and Ship-to locations

**September 2018**

Added Thailand DHL Section  
Consolidated Thailand Ship-to locations

**December 2018**

Added Thailand 3048 locations