



Mixed Master Label

October 2004

To expedite and improve the accuracy of the receiving process at Harley-Davidson, the Mixed Master bar code label is now required on all mixed pallets/skids. It is also required for pallets/skids with only one part that has more than one purchase order number and/or packing list number. The Mixed Master label summarizes the quantity of all boxes containing a specific part number, purchase order, and packing list number combination. The label also facilitates the sorting process while breaking down the pallet/skid for receipt.

The Mixed Master label requirement is required in addition to the Container and Mixed Load labels that are attached to each individual box and to the pallet/skid, respectively. Specifications for these labels can be found in the *Product Identification (B-10) Label Specification* document. All Mixed Master labels must be placed in an envelope marked "Mixed Master Labels" and attached to the top of the pallet/skid.

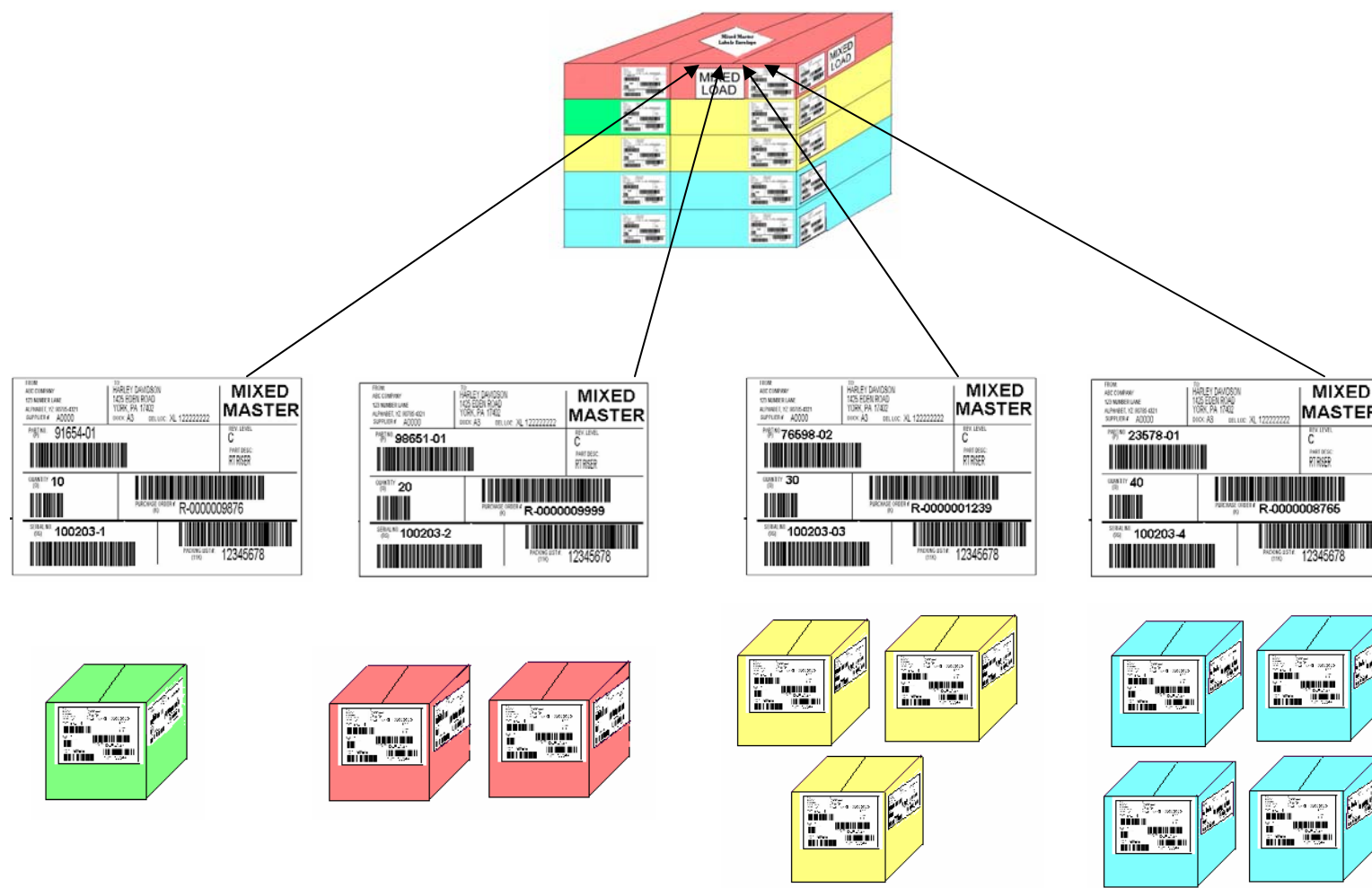
The following table will indicate the Mixed Master label requirements for mixed pallets/skids:

Mixed Skid? (Yes/No)	More than one box of Part # on skid? (Yes/No)	Multiple Purchase Order #? (Yes/No)	Multiple Packing List #? (Yes/No)	Mixed Master Label Requirement
Yes	No	N/A	N/A	Use one Mixed Master label that equals quantity of the box. Continue to next part on the pallet.
Yes	Yes	No	No	Use one Mixed Master label that equals quantity of all of the boxes. Continue to next part on the pallet.
Yes	Yes	No	Yes	Use a Mixed Master for each of the packing list numbers used for the part #. Quantity on the labels should reflect the quantity for each packing list appropriately. Continue to next part on the pallet.
Yes	Yes	Yes	No	Use a Mixed Master for each of the purchase order numbers used for the part #. Quantity on the labels should reflect the quantity for each purchase order appropriately. Continue to next part on the pallet.
Yes	Yes	Yes	Yes	Use a Mixed Master for each unique packing list / purchase order combination used for the part #. Quantity on the labels should reflect the quantity for each combination appropriately. Continue to next part on the pallet.

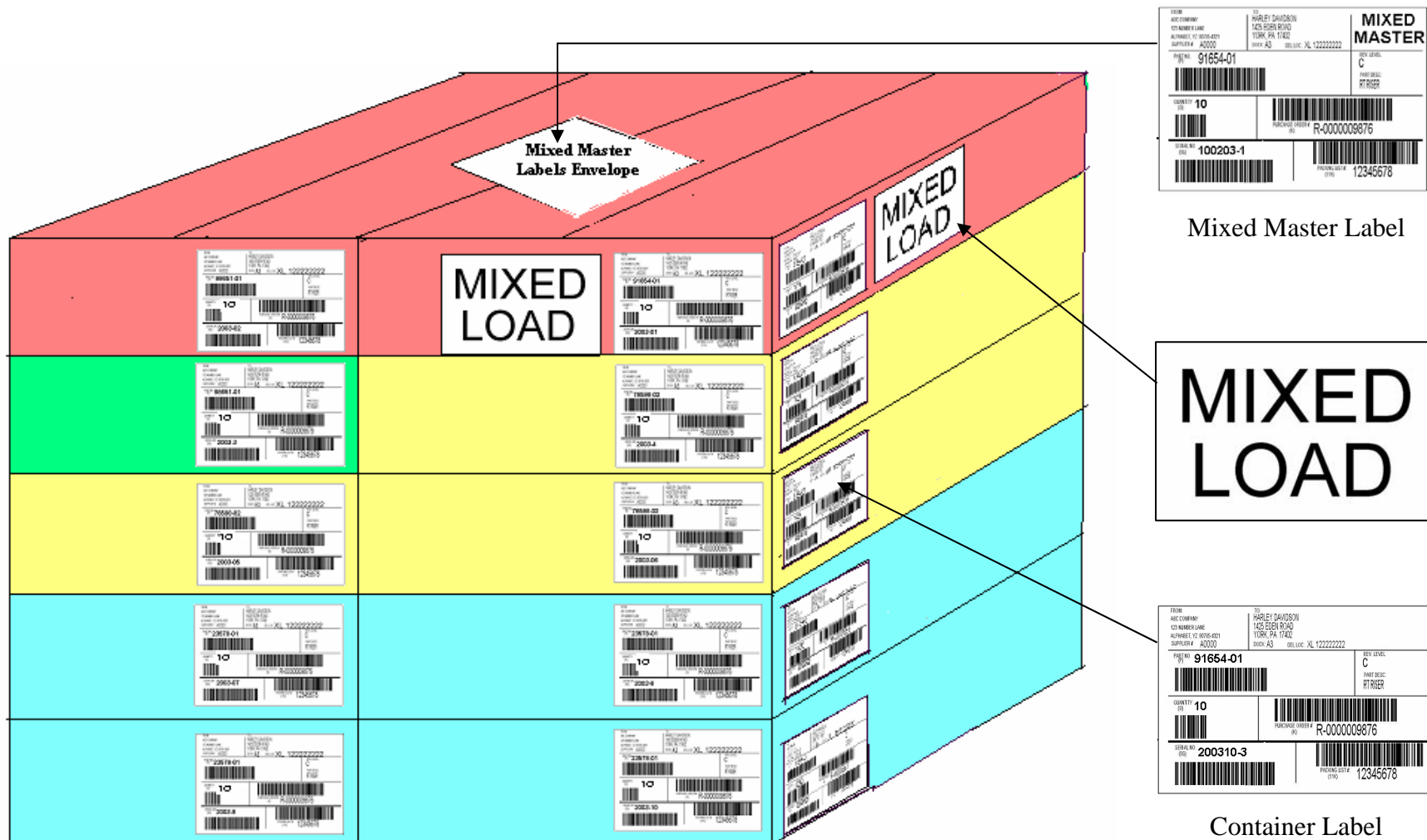
Included in this document are illustrations of the following pallet/skid shipment combinations:

- Multiple part numbers on pallet/skid, each with **different** Purchase Order numbers and the **same** Packing List number (page 3)
- Multiple part numbers on pallet/skid, each with the **same** Purchase Order number and the **same** Packing List number (page 5)
- Multiple part numbers on pallet/skid, each with **different** Purchase Order numbers and **different** Packing List numbers (page 6)
- Multiple part numbers on pallet/skid, each with the **same** Purchase Order number and **different** Packing List numbers (page 7)
- Single part number on pallet/skid with **different** Purchase Order numbers and the **same** Packing List number (page 8)
- Single part number on pallet/skid with **different** Purchase Order numbers and **different** Packing List numbers (page 9)

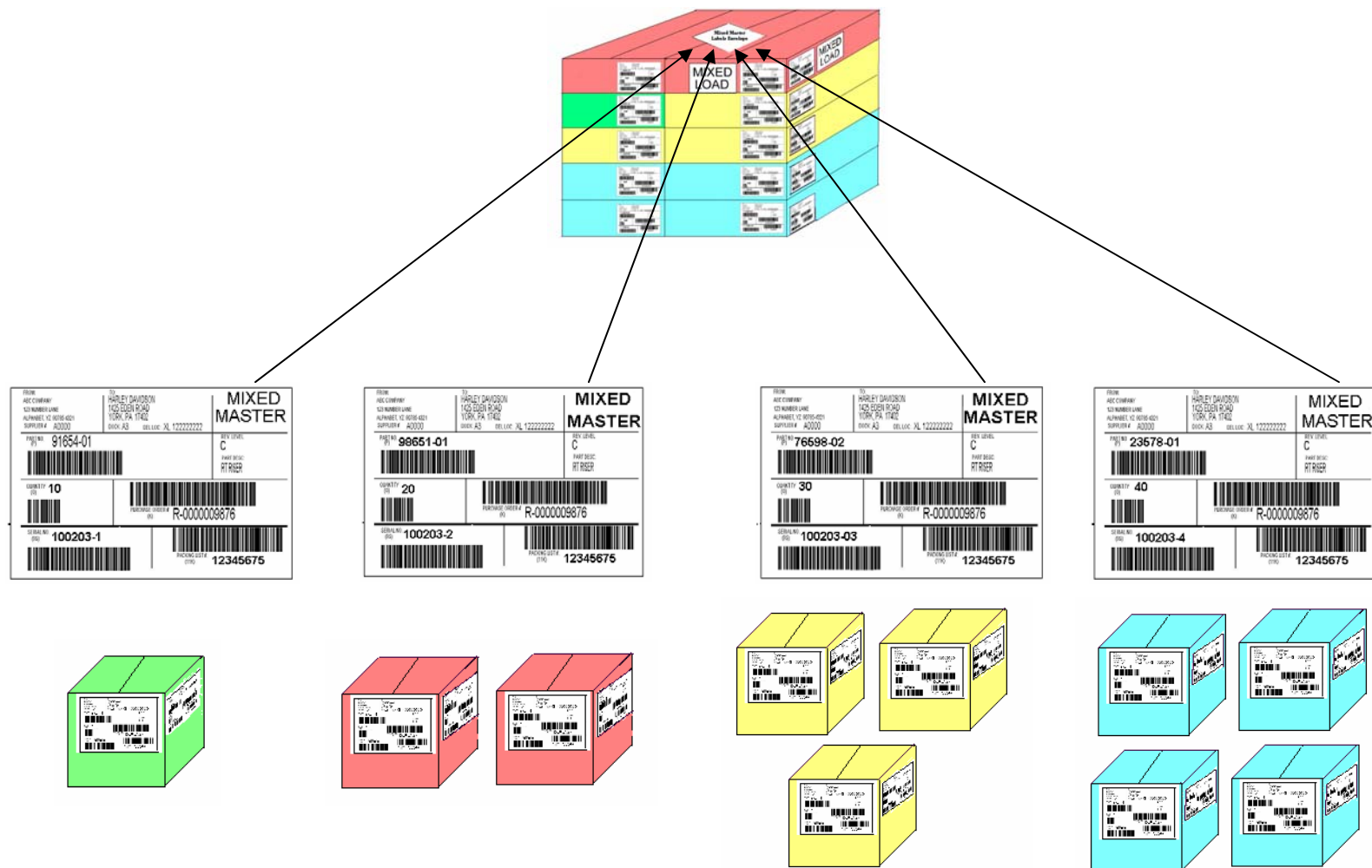
Below is an illustration of boxes from a mixed pallet/skid. The example shows multiple part numbers, each part number having different purchase order numbers, but the same packing list number for all parts. For a more detailed illustration of how this type of shipment looks on a pallet/skid with the correct bar code label placement, refer to Page 4 of this document.



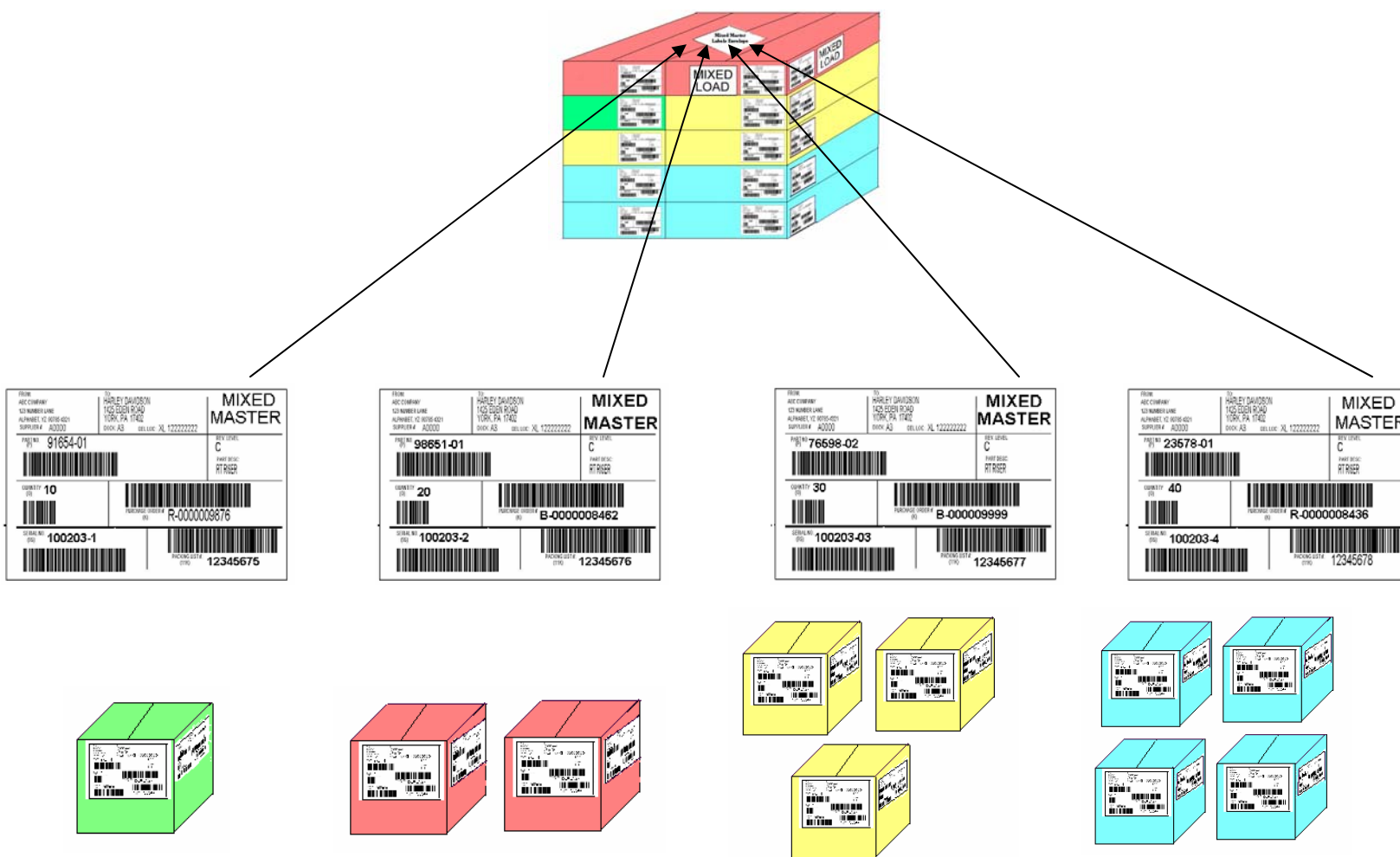
The illustration below shows the boxes from the previous page stacked on a pallet/skid with the correct bar code label placement. Please note that all Mixed Master labels are placed inside an envelope and attached to the top of the pallet.



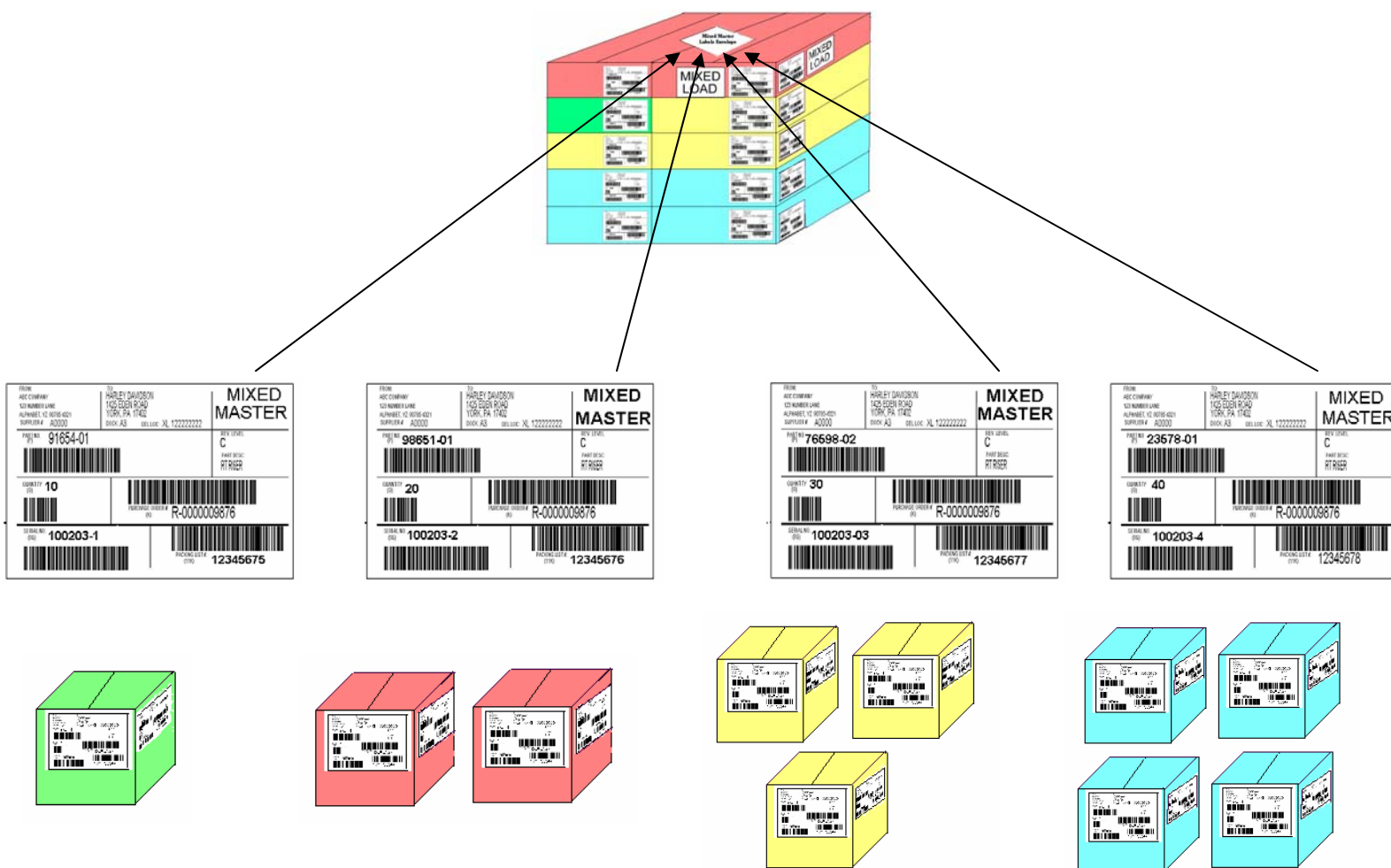
Below is an illustration of boxes from a mixed pallet/skid. The example shows multiple part numbers, all having the same purchase order number and the same packing list number. For a more detailed illustration of how this type of shipment looks on a pallet/skid with the correct bar code label placement, refer to Page 4 of this document.



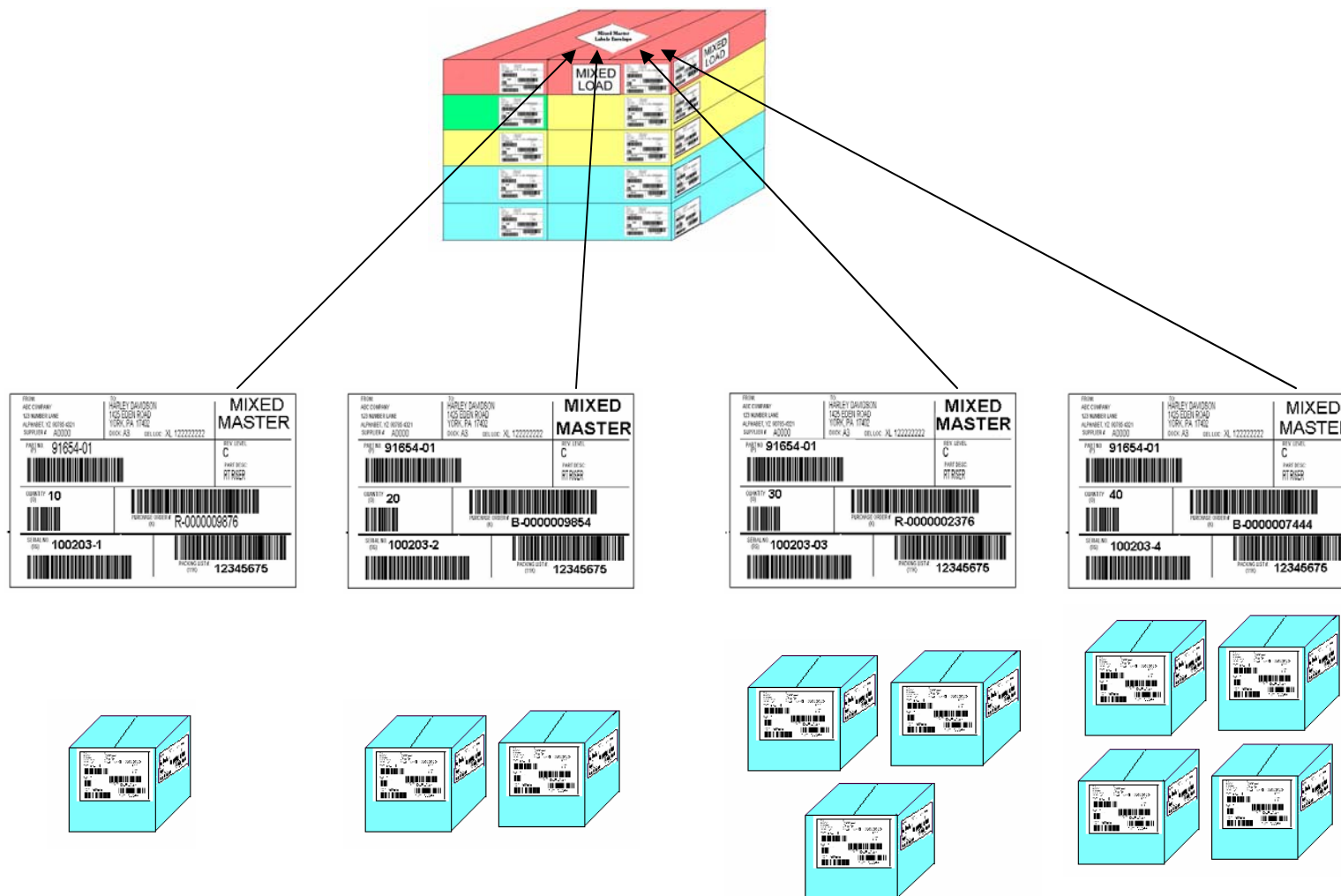
Below is an illustration of boxes from a mixed pallet/skid. The example shows multiple part numbers, each having different purchase order numbers and different packing list numbers. For a more detailed illustration of how this type of shipment looks on a pallet/skid with the correct bar code label placement, refer to Page 4 of this document.



Below is an illustration of boxes from a mixed pallet/skid. The example shows multiple part numbers, each part number having the same purchase order number, but different packing list numbers. For a more detailed illustration of how this type of shipment looks on a pallet/skid with the correct bar code label placement, refer to Page 4 of this document.



Below is an illustration of boxes from a mixed pallet/skid. All boxes contain the same part number, have the same packing list number, but have different purchase order numbers. Please note that although the pallet only contains one part number, a Mixed Load label is required. For a more detailed illustration of how this type of shipment looks on a pallet/skid with the correct bar code label placement, refer to Page 4 of this document.



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