



Appendix A

Plant / Ship to Location Codes

May 2009

Please note that any of the Harley-Davidson plants can issue a release or purchase order for any ship to location within the Corporation. **Therefore, it is important that your EDI system is able to interpret and process both the plant (N1 SI 04 or N1 BY 04 segment) and ship to location (N1 ST 04 segment) codes from the requirements document to the EDI 856 – Advance Ship Notice (ASN).**

If the ASN does not contain the same data combination as sent in the requirements document, the ASN will be rejected on the basis of inaccurate data content. This means that when the ASN is received into our EDI system, Harley-Davidson will send an EDI 997 – Functional Acknowledgment. Then when the ASN is processed through the ASN edit process, which validates data integrity, the ASN will be rejected and an ASN Edit Report will be emailed to individuals within your company that are set up on H-DSN Supplier Contacts with an association of ASN Contact Primary or ASN Contact Back-up.

This appendix contains three tables:

- Plant Codes Table: This table lists all current plants (aka. schedule issuer, material release, or buying party) and the associated EDI qualifier and code for traditional EDI and Sterling Web Forms.
- Ship to Location Codes Table: This table lists all current ship to locations, their physical address, and the associated EDI qualifier and code for traditional EDI and Sterling Web Forms.
- Codes Table: This table lists in numerical order plant and ship to location codes, the ship to location physical address, and whether that code is a plant or ship to location.

Plant Codes Table

Plant	EDI Code N1 SI 04 N1 BY 04	EDI Code N1 SI 03 N1 BY 03	Web Forms Pull Down Menu 1	Web Forms Pull Down Menu 2
Brazil	7178522171	92	Assigned by H-D	Brazil
Buell	4146422020	92	Assigned by H-D	Buell
Capitol Drive	4145353780	92	Assigned by H-D	Capitol Drive – CXL (Dock 3)
Capitol Drive CTR	414535490	92	Assigned by H-D	Capitol Drive - CTR
Capitol Drive – Powder Coat	414535363	92	Assigned by H-D	Capitol Drive – Powder Coat
Capitol Drive – Remanufacturing	414535352	92	Assigned by H-D	Capitol Drive – Remanufacturing
Europe	865719000	92	Assigned by H-D	Europe
General Merchandise	414343713	92	Assigned by H-D	General Merchandise
Kansas City	816270905	92	Assigned by H-D	Kansas City
Kansas City Brazil	816270707	92	Assigned by H-D	Kansas City Brazil
Parts & Accessories	4143438416	92	Assigned by H-D	Parts & Accessories
Pilgrim Road	4145028600	92	Assigned by H-D	Pilgrim Road
Powertrain	006080519	1	DUNS code of H-D	Powertrain
Product Development Center	4146161964	92	Assigned by H-D	Product Development Center
Supplier Direct	4143434553	92	Assigned by H-D	Supplier Direct
Tomahawk	7154538500	92	Assigned by H-D	Tomahawk
Tomahawk Kaphaem Road	715453116	92	Assigned by H-D	Tomahawk Kaphaem Road
York	062629324	1	DUNS code of H-D	York

Ship to Location Codes Table

Ship to Location	EDI Code N1 ST 04	EDI Code N1 ST 03	Web Forms Pull Down Menu 1	Web Forms Pull Down Menu 2
A-1 Creative Pkg 700 S. 3 rd Street Palmyra, WI 53156	2624952151	92	Assigned by H-D	A-1 Creative Pkg
Ace Distribution Services 9053 North Deerbrook Trail Milwaukee, WI 53223	4143655400	92	Assigned by H-D	Ace Distribution Services
Anderson Seal 16555 W. Lincoln Avenue New Berlin, WI 53151	2628210344	92	Assigned by H-D	Anderson Seal
Australia (Bax Global) 85 O’Riordan Street Alexandria NSW 2013 Sydney, Australia	414340923	92	Assigned by H-D	Australia (Bax Global)
Brazil 1425 Eden Road York, PA 17402	7178522171	92	Assigned by H-D	Brazil
Buell 2799 Buell Drive East Troy, WI 53120	4146422020	92	Assigned by H-D	Buell
Buell P&A 2702 Buell Drive East Troy, WI 53120	414642303	92	Assigned by H-D	Buell P&A
Calibre 2395 Dakota Drive Grafton, WI 53024	2623434262	92	Assigned by H-D	Calibre

Ship to Location	EDI Code N1 ST 04	EDI Code N1 ST 03	Web Forms Pull Down Menu 1	Web Forms Pull Down Menu 2
Calibre 1889 Hwy W Grafton, WI 53024	2623756095	92	Assigned by H-D	Calibre - Hwy
Calibre 651 Dekora Woods Blvd. Saukville, WI 53080	2622688120	92	Assigned by H-D	Calibre - Dekora
Canada (Fred Deeley) 830 Edgeley Blvd. Concord, Ontario L4K 4XI	414343649	92	Assigned by H-D	Canada (Fred Deeley)
Capitol Drive Harley-Davidson Motor Co. 11700 W. Capitol Drive Wauwatosa, WI 53222	414535001	92	Assigned by H-D	Capitol Drive
Capitol Drive – CTR (Dock 5) Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 5 (CTR) Wauwatosa, WI 53222	414535490	92	Assigned by H-D	Capitol Drive – CTR (Dock 5)
Capitol Drive – CXL (Dock 3) Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 3 (CXL) Wauwatosa, WI 53222	4145353780	92	Assigned by H-D	Capitol Drive – CXL (Dock 3)

Ship to Location	EDI Code N1 ST 04	EDI Code N1 ST 03	Web Forms Pull Down Menu 1	Web Forms Pull Down Menu 2
Capitol Drive-Gen Parts Dock 4 Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 4 (CGP) Wauwatosa, WI 53222	414535002	92	Assigned by H-D	Capitol Drive-Gen Parts Dock 4
Capitol Drive-Pwdr Coat Dock 2 Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 2 (CPC) Wauwatosa, WI 53222	414535363	92	Assigned by H-D	Capitol Drive-Pwdr Coat Dock 2
Capitol Drive – Remfg (Dock 1) Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 1 (CFL) Wauwatosa, WI 53222	414535352	92	Assigned by H-D	Capitol Drive – Remfg (Dock 1)
Europe (CAT Logistics) Harley-Davidson Motor Co. Europarklaan 1026 3530 Houthalen, Belgium	414343543	92	Assigned by H-D	Europe (CAT Logistics)
Franklin Distribution Center 10000 S. Franklin Drive Franklin, WI 53132	4143438744	92	Assigned by H-D	Franklin Distribution Center

Ship to Location	EDI Code N1 ST 04	EDI Code N1 ST 03	Web Forms Pull Down Menu 1	Web Forms Pull Down Menu 2
HJS/Complete Warehouse 2207 S 114th Street West Allis WI	2625494898	92	Assigned by H-D	HJS/Fourx Services LLC
Japan Harley-Davidson Motor Co. Isuzu Shiba Bldg. 4-2-3 Shiba, Minato-ku Tokyo Japan 108-0014	414343803	92	Assigned by H-D	Japan
Jim's Machine 555 Dawson Drive Camarilla, CA 93012	8054826913	92	Assigned by H-D	Jim's Machine
Juneau Avenue (P&A) Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208	4143434475	92	Assigned by H-D	Juneau Avenue (P&A)
Juneau Ave (Supplier Direct) Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208	4143434553	92	Assigned by H-D	Juneau Ave (Supplier Direct)
Kansas City Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	816270905	92	Assigned by H-D	Kansas City
Kansas City Brazil Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	816270707	92	Assigned by H-D	Kansas City Brazil

Ship to Location	EDI Code N1 ST 04	EDI Code N1 ST 03	Web Forms Pull Down Menu 1	Web Forms Pull Down Menu 2
Lehman Trikes 125 Industrial Drive Spearfish, SD 57783	7154533968	92	Assigned by H-D	Lehman Trikes
Mexico Harley-Davidson Motor Co. Portales #10 Col. General Pedro Maria Anaya, CP 03340 Mexico DF, Mexico	414343356	92	Assigned by H-D	Mexico
Other – Special Instructions Ship to address communicated by H-D purchasing	19962000	92	Assigned by H-D	Other – Special Instructions
Pilgrim Road Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 16 Menomonee Falls, WI 53051	414502001	92	Assigned by H-D	Pilgrim Road
Pilgrim Road, Dock 30 Harley-Davidson Motor Co. W 148 N 9121 Patrita Drive Menomonee Falls, WI 53051	414502008	92	Assigned by H-D	Pilgrim Road, Dock 30
Pilgrim Road – Powder Coat Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 4 Menomonee Falls, WI 53051	4145028600	92	Assigned by H-D	Pilgrim Road – Powder Coat

Ship to Location	EDI Code N1 ST 04	EDI Code N1 ST 03	Web Forms Pull Down Menu 1	Web Forms Pull Down Menu 2
Product Development Center Harley-Davidson Motor Co. 11800 W. Capitol Drive Wauwatosa, WI 53225	4146161964	92	Assigned by H-D	Product Development Center
Sola Technologies 1050 Worldwide Blvd Hebron, KY 41048	8593344708	92	Assigned by H-D	Sola Technologies
Southwest Metal 2790 South 167 th Street New Berlin, WI 53150	2627841919	92	Assigned by H-D	Southwest Metal
Tomahawk – Kaphaem Rd Harley-Davidson Motor Co. 611 Kaphaem Road Tomahawk, WI 54487	715453116	92	Assigned by H-D	Tomahawk – Kaphaem Rd
Tomahawk – Somo Ave Harley-Davidson Motor Co. 426 East Somo Avenue Tomahawk, WI 54487	7154538500	92	Assigned by H-D	Tomahawk – Somo Ave
Tomahawk – Windshields Harley-Davidson Motor Co. Southeast Dock #OH 609-612 615 Kaphaem Road Tomahawk, WI 54487	715453001	92	Assigned by H-D	Tomahawk – Windshields
Transpak 235 E Pittsburgh Avenue Milwaukee, WI 53204-1433	4142735036	92	Assigned by H-D	Transpak

Ship to Location	EDI Code N1 ST 04	EDI Code N1 ST 03	Web Forms Pull Down Menu 1	Web Forms Pull Down Menu 2
Unified Solutions 9801 80 th Avenue Pleasant Prairie, WI 53158	4149477280	92	Assigned by H-D	Unified Solutions
UPS Logistics (Haz Mat) 800 North Black Branch Road Elizabethtown, KY 42701	2702342100	92	Assigned by H-D	UPS Logistics (Haz Mat)
Wiscraft 5316 W State Street Milwaukee, WI 53208-2620	4147785817	92	Assigned by H-D	Wiscraft
York Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402	062629324	1	DUNS Code of H-D	York
York – CVO Harley-Davidson Motor Co. 1425 Eden Road Bldg 42 York, PA 17402	717852325	92	Assigned by H-D	York – CVO
York – MVC Harley-Davidson Motor Co. 75 Steamboat Boulevard Manchester, PA 17345	7178521878	92	Assigned by H-D	York – MVC
York – Softail Harley-Davidson Motor Co. 1425 Eden Road Softail Facility York, PA 17402	717852155	92	Assigned by H-D	York – Softail

Ship to Location	EDI Code N1 ST 04	EDI Code N1 ST 03	Web Forms Pull Down Menu 1	Web Forms Pull Down Menu 2
York – Unisource Harley-Davidson Motor Co. 250 North Zarfoss Drive York, PA 17402	717852149	92	Assigned by H-D	York – Unisource

Code Table

EDI ID Code	Plant or Ship to Location with Physical Address	Plant Code N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To Code N1 ST (830, 850, 856, 862)
006080519	Powertrain	X	
19962000	Other – Special Instructions Ship to address communicated by H-D purchasing		X
062629324	York	X	
062629324	York Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
7154533968	Lehman Trikes 125 Industrial Drive Spearfish, SD 57783		X
717852325	York – CVO Harley-Davidson Motor Co. 1425 Eden Road Bldg 42 York, PA 17402		X
414340923	Australia (Bax Global) 85 O’Riordan Street Alexandria NSW 2013 Sydney, Australia		X
414343356	Mexico Harley-Davidson Motor Co. Portales #10 Col. General Pedro Maria Anaya, CP 03340 Mexico DF, Mexico		X
414343543	Europe (CAT Logistics) Harley-Davidson Motor Co. Europarklaan 1026 3530 Houthalen, Belgium		X
414343649	Canada (Fred Deeley) 830 Edgeley Blvd. Concord, Ontario L4K 4X1		X
414343713	General Merchandise	X	

EDI ID Code	Plant or Ship to Location with Physical Address	Plant Code N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To Code N1 ST (830, 850, 856, 862)
414343803	Japan Harley-Davidson Motor Co. Isuzu Shiba Bldg. 4-2-3 Shiba, Minato-ku Tokyo Japan 108-0014		X
414502001	Pilgrim Road Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 16 Menomonee Falls, WI 53051		X
414502008	Pilgrim Road, Dock 30 Harley-Davidson Motor Co. W 148 N 9121 Patrita Drive Menomonee Falls, WI 53051		X
414535001	Capitol Drive Harley-Davidson Motor Co. 11700 W. Capitol Drive Wauwatosa, WI 53222		X
414535002	Capitol Drive-Gen Parts Dock 4 Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 4 (CGP) Wauwatosa, WI 53222		X
414535352	Capitol Drive – Remfg (Dock 1) Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 1 (CFL) Wauwatosa, WI 53222	X	X
414535490	Capitol Drive – CTR (Dock 5) Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 5 (CTR) Wauwatosa, WI 53222	X	X
414535363	Capitol Drive-Pwdr Coat (Dock 2) Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 2 (CPC) Wauwatosa, WI 53222	X	X

EDI ID Code	Plant or Ship to Location with Physical Address	Plant Code N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To Code N1 ST (830, 850, 856, 862)
414642303	Buell P&A 2702 Buell Drive East Troy, WI 53120		X
715453001	Tomahawk – Windshields Harley-Davidson Motor Co. Southeast Dock #OH 609-612 615 Kaphaem Road Tomahawk, WI 54487		X
715453116	Tomahawk – Kaphaem Rd Harley-Davidson Motor Co. 611 Kaphaem Road Tomahawk, WI 54487	X	X
717852149	York – Unisource Harley-Davidson Motor Co. 250 North Zarfoss Drive York, PA 17402		X
717852155	York – Softail Harley-Davidson Motor Co. 1425 Eden Road Softail Facility York, PA 17402		X
816270905	Kansas City Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	X	X
816270707	Kansas City Brazil Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	X	X
865719000	Europe	X	
2622688120	Calibre 651 Dekora Woods Blvd. Saukville, WI 53080		X
2623756095	Calibre 1889 Hwy W Grafton, WI 53024		X
2623434262	Calibre 2395 Dakota Drive Grafton, WI 53024		X
2624952151	A-1 Creative Pkg 700 S. 3 rd Street Palmyra, WI 53156		X

EDI ID Code	Plant or Ship to Location with Physical Address	Plant Code N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To Code N1 ST (830, 850, 856, 862)
2625494898	HJS/Complete Warehouse 2207 S 114th Street West Allis WI		X
2627841919	Southwest Metal 2790 South 167 th Street New Berlin, WI 53150		X
2628210344	Anderson Seal 16555 W. Lincoln Avenue New Berlin, WI 53151		X
2702342100	UPS Logistics (Haz Mat) 800 North Black Branch Road Elizabethtown, KY 42701		X
4142735036	Transpak 235 E Pittsburgh Avenue Milwaukee, WI 53204-1433		X
4143434475	Juneau Avenue (P&A) Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208		X
4143434553	Juneau Ave (Supplier Direct) Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208	X	X
4143438416	Parts & Accessories	X	
4143438744	Franklin Distribution Center 10000 S. Franklin Drive Franklin, WI 53132		X
4143655400	Ace Distribution Services 9053 North Deerbrook Trail Milwaukee, WI 53223		X
4145028600	Pilgrim Road – Powder Coat Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 4 Menomonee Falls, WI 53051	X	X
4145353780	Capitol Drive – CXL (Dock 3) Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 3 (CXL) Wauwatosa, WI 53222	X	X
4145353850	Powertrain – MRO	X	

EDI ID Code	Plant or Ship to Location with Physical Address	Plant Code N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To Code N1 ST (830, 850, 856, 862)
4146161964	Product Development Center Harley-Davidson Motor Co. 11800 W. Capitol Drive Wauwatosa, WI 53225	X	X
4146422020	Buell 2815 Buell Drive East Troy, WI 53120	X	X
4147785817	Wiscraft 5316 W State Street Milwaukee, WI 53208-2620		X
4149477280	Unified Solutions 9801 80 th Avenue Pleasant Prairie, WI 53158		X
7154538500	Tomahawk – Somo Ave Harley-Davidson Motor Co. 426 East Somo Avenue Tomahawk, WI 54487	X	X
7178521878	York – MVC Harley-Davidson Motor Co. 75 Steamboat Boulevard Manchester, PA 17345		X
7178522171	Brazil 1425 Eden Road York, PA 17402	X	X
8054826913	Jim's Machine 555 Dawson Drive Camarilla, CA 93012		X
8593344708	Sola Technologies 1050 Worldwide Blvd Hebron, KY 41048		X