



EDI Implementation Guide

September 2025

Appendix A

Schedule Issuer / Ship To Location Codes

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Introduction

The ASN requires a schedule issue and ship code. The following document lists all valid schedule issuer and ship to codes.

ASNs containing invalid schedule issuer and ship to code will not process into the H-D production systems.

- ASNs sent to Non-York Schedule Issuers and ship to location will continue to be processed through the automated ASN edit process and ASN Contacts will receive the ASN Edit Report email via the automated error notification program.
- ASNs sent to the York, Thailand, and P&A Schedule Issuer will be processed through an SAP validation process. The process will not generate a report and there will be no automated error notification to the ASN Contacts. It is important that the ASN contain the correct schedule issuer and ship to code when it is originally sent.

Asia-Pacific Distribution Center (Singapore)

The Singapore DC plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer Table – Singapore Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
H-D Asia-Pacific LLC	1250	92	Assigned by H-D

Ship to Location Codes Table – Singapore Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Ship to Location	Physical Address	EDI Code N1 ST 04	EDI Code N1 ST 03
Harley-Davidson Asia Pacific LLC Finished Goods	Harley-Davidson Asia Pacific LLC c/o DHL Supply Chain (S) Pte Ltd 8 Jurong Pier Road #03-03 Singapore 619160	12500001	92
Harley-Davidson Asia Pacific LLC QA Inspection	Harley-Davidson Asia Pacific LLC c/o DHL Supply Chain (S) Pte Ltd 8 Jurong Pier Road #03-03 Singapore 619160	1250QC01	92

Harley-Davidson Australia (HDA)

The Australia DC plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer Table – HDA Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
H-D Australia	3060	92	Assigned by H-D

Ship to Location Codes Table – HDA Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Ship to Location	Physical Address	EDI Code N1 ST 04	EDI Code N1 ST 03
Harley-Davidson Australia Finished Goods	Harley-Davidson Australia c/o DHL Supply Chain (Australia) Pty Ltd 2 Miller Avenue Horsley Park, New South Wales 2175	30600001	92
Harley-Davidson Australia QA Inspection	Harley-Davidson Australia c/o DHL Supply Chain (Australia) Pty Ltd 2 Miller Avenue Horsley Park, New South Wales 2175	3060QC01	92

Harley-Davidson CAT Logistics China

The China DC plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer Table – China Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
H-D China	3085	92	Assigned by H-D

Ship to Location Codes Table – China Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Ship to Location	Physical Address	EDI Code N1 ST 04	EDI Code N1 ST 03
DHL Logistics (China) Co. Ltd Finished Goods	DHL Logistics (China) Co. Ltd Shanghai Branch A2, 2019 Xinyang Rd Fengxian District, Shanghai 201400	30850001	92

European Distribution Center (EDC)

The European DC plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer Table – EDC Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
European Distribution Center	2010	92	Assigned by H-D

Ship to Location Codes Table – EDC Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Ship to Location	Physical Address	EDI Code N1 ST 04	EDI Code N1 ST 03
H-D European Distribution Centre Finished Goods	H-D European Distribution Centre Neovia Logistics Europark 1026 Houthalen-Helchteren, Belgium 3530	20100001	92
H-D European Distribution Centre QA Inspection	H-D European Distribution Centre Neovia Logistics Europark 1026 Houthalen-Helchteren, Belgium 3530	2010QC01	92

Harley-Davidson Japan (HDJ)

The Japan DC plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the

ship schedule.

Schedule Issuer Table – HDJ Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
H-D Japan	3040	92	Assigned by H-D

Ship to Location Codes Table – HDJ Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Ship to Location	Physical Address	EDI Code N1 ST 04	EDI Code N1 ST 03
H-D Japan K.K. Finished Goods	H-D Japan K.K. 2-10-10 Hironodai, Zama-shi Kanagawa, Tokyo 252- 0012	30400001	92
H-D Japan K.K. QA Inspection	H-D Japan K.K. 2-10-10 Hironodai, Zama-shi Kanagawa, Tokyo 252- 0012	3040QC01	92

Parts & Accessories (P&A) / General Merchandise (GM)

The P&A plant uses an Enterprise Resource Planning system utilizing SO99+ and SAP to fully integrate common processes across the distribution site. Forecasts are issued out of SO99+ with purchase orders sent from SAP containing schedule issuer and ship to codes that are unique to the system. ASNs sent to P&A will also require the same schedule issuer and ship to codes as sent in the ship schedule.

Please note that the IBM Sterling Commerce Web Print application will not support the material requirements (forecast and purchase orders) sent from P&A and does not provide the SAP ASN template needed for shipments to P&A. Suppliers using Sterling Web Forms will be required to use H-DSN Order Management to receive requirements and to send ASNs.

Schedule Issuer Table – P&A Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
HD GDC	1125	92	Assigned by H-D
H-D GDC Direct Ship	1126	92	Assigned by H-D

Ship to Location Codes Table – P&A /GM Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Ship to Location	Physical Address	EDI Code N1 ST 04	EDI Code N1 ST 03
Neovia Logistics Finished Goods	Neovia Logistics 850 N Graham Rd, Suite B Dock 50 Greenwood, Indiana 46143	11250001	92
Neovia Logistics Hazardous Materials	Neovia Logistics 850 N Graham Rd, Suite B Dock 25 Greenwood, Indiana 46143	11250001	92
Neovia Logistics Intl Dealer Direct Cross-Dock	Neovia Logistics 850 N Graham Rd, Suite B Dock 30 Greenwood, Indiana 46143	11250001	92
QA Inspection GM	Neovia Logistics 850 N Graham Rd, Suite B Dock 70 Greenwood, Indiana 46143	1125QC03	92
QA Inspection PA	Neovia Logistics 850 N Graham Rd, Suite B Dock 50 Greenwood, Indiana 46143	1125QC04	92
Neovia Logistics Dealer Returns	Neovia Logistics 850 N Graham Rd, Suite B Dock 35 Greenwood, Indiana 46143	1125RETN	92
Kem Krest 3PL Packaging	Kem Krest 9801 80th Avenue Pleasant Prairie, WI 53158	1125PKG1	92

Schedule Issuer / Ship To Location Codes

Kem Krest 3PL Inspection	Kem Krest 9801 80th Avenue Pleasant Prairie, WI 53158	1125QC01	92
Anderson Packaging 3PL Packaging	Anderson Pkg. LLC 2755 S. 160th St. New Berlin, WI 53151	1125PKG2	92
Anderson Packaging 3PL Inspection	Anderson Pkg. LLC 2755 S. 160th St. New Berlin, WI 53151	1125QC02	92
M&M Quality Solutions Offsite Storage	M&M Quality Solutions N90W14700 Commerce Dr. Menomonee Falls, WI 53051	1125STOR	92
GDC Virtual Warehouse Domestic Dealer Direct	Please refer to your EDI850 Purchase Order for Dealer Address	11260001	92

York

The York plant uses an Enterprise Resource Planning system utilizing SAP to fully integrate common processes across the manufacturing site. Forecasts and ship schedules sent from SAP will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to York will also have to have the same schedule issuer and ship to codes as sent in the ship schedule.

Please note that the IBM Sterling Commerce Web Print application will not support the material requirements (forecast and ship schedule) sent from York and does not provide the SAP ASN template need for shipments to York. Suppliers using Sterling Web Forms will be required to use HDSN Order Management to receive requirements and to send ASNs.

Schedule Issuer Table –York Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
York	1001	92	Assigned by H-D

Ship to Location Codes Table – York Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Ship to Location	Physical Address	EDI Code N1 ST 04	EDI Code N1 ST 03
IM HU SY Tomahawk	York Business Center 617 Memory Lane York, PA 17402	1001S004	92
IM SY New M Prts	York Business Center 617 Memory Lane York, PA 17402	1001S010	92
Syncreon York Business Center	York Business Center 617 Memory Lane York, PA 17402	1001S022	92
IM HU SY PTO	IM HU SY PTO	1001S030	92
York – Bldg 3 Assembly	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S101	92
H-D York	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S107	92
IM Fab Finish Fender	IM Fab Finish Fender	1001S209	92
IM Paint E-Coat	IM Paint E-Coat	1001S302	92
H-D York Bldg 3 NPC	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S351	92
IM MRO Tooling	IM MRO Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S401	92

Schedule Issuer / Ship To Location Codes

IM MRO Overflow	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S402	92
IM MRO Reserve	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S403	92
IM Indirect General	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S404	92
IM MRO Henkel	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S405	92
IM MRO Outside	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S406	92
IM MRO NCM	Harley-Davidson Motor Co. 1425 Eden Road York PA 17402	1001S407	92
York 3PL Bike Delivery	693 N. Hills Road York, PA 17406	1001S501	92
Syncreon H-D York CKD	York Business Center 617 Memory Lane York PA 17402	1001S037	92
H-D York Bldg 3 CKD	H-D York Bldg 3 CKD	1001S603	92
H-D DPW2 Warehouse	York Business Center 613 Memory Lane York, PA 17402	1001SYC1	92
H-D Syncreon Warehouse	York Business Center 617 Memory Lane York, PA 17402	1001SYC2	92
Syncreon, Bldg 2	York Business Center 617 Memory Lane York, PA 17402	1001SYC3	92
IM Asy <i>Thailand</i>	York Business Center 617 Memory Lane York, PA 17402	1001S638	92
IM CLI	Comprehensive Logistics (CLI) York Business Center-Warehouse 609 Memory Lane York, PA 17402	1001S050	92
CLI New Parts Cage (NPC)	Comprehensive Logistics (CLI) York Business Center-Warehouse 609 Memory Lane York, PA 17402	1001S054	92
NPC DPW2	York Business Center 613 Memory Lane York, PA 17402	1001S058	92
Syncreon New Parts Cage (NPC)	Syncreon York Business Center 617 Memory Lane York, PA 17402	1001S019	92

Thailand

The Thailand plant uses an Enterprise Resource Planning system utilizing SAP to fully integrate common processes across the manufacturing site. Forecasts and ship schedules sent from SAP will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to Thailand will also have to have the same schedule issuer and ship to codes as sent in the ship schedule.

Please note that the IBM Sterling Commerce Web Print application will not support the material requirements (forecast and ship schedule) sent from Thailand and does not provide the SAP ASN template need for shipments to Thailand. Suppliers using Sterling Web Forms will be required to use the H-DSN Order Management to receive requirements and to send ASNs.

Schedule Issuer Table – Thailand Only

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
Thailand	3047	92	Assigned by H-D
Thailand	3049	92	Assigned by H-D
Thailand	3048	92	Assigned by H-D
H-D US Consolidation Center	1128	92	Assigned by H-D

Ship to Location Codes Table – Thailand Only

Ship to location is the Harley-Davidson location that will be receiving the ordered material.

Suppliers should ship per the codes referenced in the table below and the associated address.

US based suppliers will begin receiving the New 1128 location that is the H-D US Consolidation Center.

The H-D US Consolidation Center is currently managed by Penske Logistics located in Tipp City, Ohio.

*** Note that this material will be cross-docked and shipped for ultimate use in the H-D Thailand plant operations. ***

Ship to Location	Physical Address of Final Shipping Location	EDI Code N1 ST 04	EDI Code N1 ST 03
3047S001 - IM 3PL Metered	H-D Motorcycle (Thailand) Ltd. Entity# 3047 SLoc S001 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3047S001	92
3049S001 - IM 3PL Metered	HDMC (Thailand) Ltd. Entity# 3049 SLoc S001 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3049S001	92

Schedule Issuer / Ship To Location Codes

Thailand IM GR Inspection	H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3047S006	92
Thailand IM GR Inspection	HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3049S006	92
Thailand IM New Parts Cage	H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3047S351	92
Thailand IM New Parts Cage	HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3049S351	92
Thailand IM MRO Tooling	H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3047S401	92
Thailand IM MRO Tooling	HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3049S401	92
Thailand IM MRO Overflow	H-D Motorcycle (Thailand) Ltd. (Entity - 3047) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3047S402	92
Thailand IM MRO Overflow	HDMC (Thailand) Ltd. (Entity - 3049) 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3049S402	92
3047S002 - IM 3PL Offsite	H-D Motorcycle (Thailand) Ltd. Entity# 3047 SLoc S002 911/20, B2/B4,WHALP2, Moo 5, T. Khaokansong, A. Sriracha, Chonburi 20110	3047S002	92
3049S002 – IM 3PL Offsite	HDMC (Thailand) Ltd. Entity# 3049 SLoc S002 911/20, B2/B4,WHALP2, Moo 5, T. Khaokansong, A. Sriracha, Chonburi 20110	3049S002	92
3048S001 - IM 3PL Metered	H-D Motor (Thailand) Ltd. Entity# 3048 SLoc S001 500/38, Moo3, Tambol Tasit, Amphur Pluakdaeng, Rayong, 21140 Thailand	3048S001	92
3048S002 - IM 3PL Offsite	H-D Motor (Thailand) Ltd. Entity# 3048 SLoc 911/20, B2/B4,WHALP2, Moo 5, T. Khaokansong, A. Sriracha, Chonburi 20110	3048S002	92

Schedule Issuer / Ship To Location Codes

11280001 – IM CC Thailand (CC = Consolidation Center)	H-D US Consolidation Center C/O Penske Logistics 1351 Blauser Drive Tipp City, OH 45371	11280001	92
1128 GIT – IM In Transit Thailand	H-D US Consolidation Center C/O Penske Logistics 1351 Blauser Drive Tipp City, OH 45371	1128GIT	92

All Other H-D Plants/Business

With the exception of the SAP plants listed above, all other H-D manufacturing locations and businesses are using H-D's legacy system. Forecasts, ship schedules, and purchase orders sent from the legacy system will contain schedule issuer and ship to codes that are unique to the system. ASNs sent to Bawal, York, KC, Thailand, and P&A will also have to have the same schedule issuer and ship to codes as sent in the ship schedule.

Schedule Issuer / Buying Party Table – All Other

A schedule issuer is the Harley-Davidson entity that is forecasting material or issuing ship schedules or purchase orders. The entity can be a plant or retail business.

Schedule Issuer	EDI Code N1 SI 04 N1 BY 04	EDI Qual N1 SI 03 N1 BY 03	Sterling Web Forms Qualifier
Europe	865719000	92	Assigned by H-D
Pilgrim Road	4145028600	92	Assigned by H-D
Powertrain	6080519	1	DUNS code of H-D
Product Development Center	4146161964	92	Assigned by H-D
Tomahawk	7154538500	92	Assigned by H-D
Tomahawk Kaphaem Road	715453116	92	Assigned by H-D

Ship to Locations Codes Table – All Other

A ship to location is the Harley-Davidson location that will be receiving the ordered material.

Ship to Location	Physical Address of Final Shipping Location	EDI Code N1 ST 04	EDI Code N1 ST 03	Sterling Web Forms Qualifier
A-1 Creative Pkg	700 S. 3 rd Street Palmyra, WI 53156	2624952151	92	Assigned by H-D

Schedule Issuer / Ship To Location Codes

Ace Distribution Services	5600 S. Moorland Road New Berlin, WI 53151	4143655400	92	Assigned by H-D
Anderson Seal	16555 W. Lincoln Avenue New Berlin, WI 53151	2628210344	92	Assigned by H-D
Australia (Bax Global)	85 O'Riordan Street Alexandria NSW 2013 Sydney, Australia	414340923	92	Assigned by H-D
Brazil	1425 Eden Road York, PA 17402	7178522171	92	Assigned by H-D
Canada (Fred Deeley)	830 Edgeley Blvd. Concord, Ontario L4K 4X1	414343649	92	Assigned by H-D
Cat Logistics Warehouse	850 N Graham Rd, Suite A Dock 50 Greenwood, IN 46143	414343200	92	Assigned by H-D
Cat Logistics Warehouse - GM	850 N Graham Rd, Suite A Dock 70 Greenwood, IN 46143	414343210	92	Assigned by H-D
Cat Logistics Warehouse - Tire	850 N Graham Rd, Suite B Dock 32 Greenwood, IN 46143	414343220	92	Assigned by H-D
Crossmark Graphics Berlin, WI	H-D Europe (CAT Logistics) Harley-Davidson Motor Co. 6100 West Overland Drive New Europarklaan 1026 3530 Houthalen, Belgium	414343543	92	Assigned by H-D
Franklin Distribution Center	10000 S. Franklin Drive Franklin, WI 53132	4143438744	92	Assigned by H-D
GM Singapore	Harley-Davidson Asia-PAC C/O DHL Supply Chain Singapore 8 Jurong Pier Road #03 Singapore 619160	414343230	92	Assigned by H-D
HJS	2207 S 114th Street West Allis, WI	2625494898	92	Assigned by H-D
Industrial Finishing Services	710 1st Street NE Perham, MN 56573	7154533000	92	Assigned by H-D
Japan	Harley-Davidson Motor Co. Isuzu Shiba Bldg. 4-2-3 Shiba, Minato-ku Tokyo Japan 108-0014	414343803	92	Assigned by H-D
Jim's Machine	555 Dawson Drive Camarilla, CA 93012	8054826913	92	Assigned by H-D
Lehman	125 Industrial Drive Spearfish, SD 57783	7154533968	92	Assigned by H-D

Schedule Issuer / Ship To Location Codes

Mexico	Harley-Davidson Motor Co. Portales #10 Col. General Pedro Maria Anaya, CP 03340 Mexico DF, Mexico	414343356	92	Assigned by H-D
Other – Special Instructions	Ship to address communicated by H-D purchasing	19962000	92	Assigned by H-D
Pilgrim Road	Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 16 Menomonee Falls, WI 53051	414502001	92	Assigned by H-D
Pilgrim Road – Powder Coat	Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 4 Menomonee Falls, WI 53051	4145028600	92	Assigned by H-D
Pilgrim Road, Dock 30	Harley-Davidson Motor Co. W 148 N 9121 Patrita Drive Menomonee Falls, WI 53051	414502008	92	Assigned by H-D
Product Development Center	Harley-Davidson Motor Co. 11800 W. Capitol Drive Wauwatosa, WI 53225	4146161964	92	Assigned by H-D
Sola Technologies	1050 Worldwide Blvd Hebron, KY 41048	8593344708	92	Assigned by H-D
Southwest Metal	2790 South 167 th Street New Berlin, WI 53150	2627841919	92	Assigned by H-D
Tomahawk – Kaphaem Rd	Harley-Davidson Motor Co. 611 Kaphaem Road Tomahawk, WI 54487	715453116	92	Assigned by H-D
Tomahawk – Somo Ave	Harley-Davidson Motor Co. 426 East Somo Avenue Tomahawk, WI 54487	7154538500	92	Assigned by H-D
Tomahawk – Windshields	Harley-Davidson Motor Co. SE Dock #OH 609-612 Kaphaem Road Tomahawk, WI 54487	715453001	92	Assigned by H-D
Transpak	235 E Pittsburgh Avenue Milwaukee, WI 53204-1433	4142735036	92	Assigned by H-D
Unified Solutions	9801 80 th Avenue Pleasant Prairie, WI 53158	4149477280	92	Assigned by H-D
UPS Logistics (Haz Mat)	800 North Black Branch Road Elizabethtown, KY 42701	2702342100	92	Assigned by H-D
Wiscraft	5316 W State Street Milwaukee, WI 53208-2620	4147785817	92	Assigned by H-D

Schedule Issuer / Ship To Location Codes

Codes Table

EDI ID Code	Plant or Ship to Location with Physical Address	Schedule Issuer N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To N1 ST (830, 850, 856, 862)
NEW	Crossmark Graphics 6100 West Overland Drive		X
1001	York Main Plant Harley-Davidson Motor Co. 1425 Eden Road	X	
1001S004	York Business Center 617 Memory Lane York, PA 17402		X
1001S010	York Business Center 617 Memory Lane York, PA 17402		X
1001S022	York Business Center 617 Memory Lane York, PA 17402		X
1001S030	IM HU SY PTO		X
1001S031	York Business Center 617 Memory Lane York, PA 17402		X
1001S302	IM Paint E-Coat		X
1001SYC1	York Business Center 613 Memory Lane York, PA 17402		X
1001SYC2	York Business Center 617 Memory Lane York, PA 17402		X
1001SYC3	York Business Center 617 Memory Lane York, PA 17402		X
1001S058	York Business Center 613 Memory Lane York, PA 17402		X
1001S101	York – Bldg 3 Assembly Harley-Davidson Motor Harley-Davidson Motor 1425 Eden Road		X
1001S107	H-D York Harley-Davidson Motor Co. 1425 Eden Road		X
1001S209	IM Fab Finish Fender Harley-Davidson Motor Co. 1425 Eden Road		X
1001S302	IM Paint E-Coat		X
1001S351	H-D York Bldg 3 NPC Harley-Davidson Motor Co. 1425 Eden Road		X
1001S401	IM MRO Tooling Harley-Davidson Motor Co. 1425 Eden Road		X
1001S402	IM MRO Overflow Harley-Davidson Motor Co. 1425 Eden Road		X
1001S403	IM MRO Reserve Harley-Davidson Motor Co. 1425 Eden Road		X
1001S404	IM Indirect General Harley-Davidson Motor Co. 1425 Eden Road		X
1001S405	IM MRO Henkel Harley-Davidson Motor Co. 1425 Eden Road		X
1001S406	IM MRO Outside Harley-Davidson Motor Co. 1425 Eden Road		X
1001S407	IM MRO NCM Harley-Davidson Motor Co. 1425 Eden Road		X
1001S501	York 3PL Bike Delivery 693 N. Hills Road York, PA 17402		X
1001S037	Syncreon H-D York CKD York Business Center 613 Memory Lane York PA 17402		X
1001S603	H-D York Bldg 3 CKD Harley-Davidson Motor Co. 1425 Eden Road		X
1125	HD GDC 3700 West Juneau Avenue	X	
11250001	Neovia Logistics 850 N Graham Rd, Suite B Dock 25 Milwaukee, WI 53208		X

Schedule Issuer / Ship To Location Codes

11250002	Neovia Logistics 850 N Graham Rd, Suite B Dock 30 Milwaukee, WI 53208		X
1125QC03	Neovia Logistics 850 N Graham Rd, Suite B Dock 70 Milwaukee, WI 53208		X
1125QC04	Neovia Logistics 850 N Graham Rd, Suite B Dock 50 Milwaukee, WI 53208		X
1125RETN	Neovia Logistics 850 N Graham Rd, Suite B Dock 35 Milwaukee, WI 53208		X
1125PKG1	Kem Krest 9801 80th Avenue Pleasant Prairie, WI 53158		X
1125QC01	Kem Krest 9801 80th Avenue Pleasant Prairie, WI 53158		X
1125PKG2	Anderson Pkg. LLC 2755 S. 160th St. New Berlin, WI 53151		X
1125QC02	Anderson Pkg. LLC 2755 S. 160th St. New Berlin, WI 53151		X
1125STOR	M&M Quality Solutions N90W14700 Commerce Dr.		X
11260001	Menomonee Falls, WI Please refer to your EDI850 Purchase Order for Dealer Address		X
204983	Gunslinger Customs Inc. 830 Pine Ridge Road Golden, CO 80403		X
231480	Five Star Fabricating Inc. Twin Lakes, WI 53181		X
206651	Jim's Machine 555 Dawson Drive Camarilla, CA 93012		X
208412	Madison-Kipp Corporation 4671 Solutions Center Chicago, IL 60677		X
230316	Whitewater Mfg.- 4006 1108 E. Bluff Rd. Whitewater, WI 53190		X
229976	MEC Laurel, NY 11948-0217		X
208433	Anderson Pkg. LLC 2755 S. 160th St. New Berlin, WI 53151		X
201444	Velocity Machine Inc. 817 Marquis Way Green Bay, WI 54304		X
220137	SRC Automotive Inc. 4431 W. Calhoun Springfield, MO 65802		X
200117	Advanced Coating Technology 327 W. Allen Street Mechanicsburg, PA	X	X
204050	Southwest Metal Finishing 2445 S. Calhoun Road New Berlin, WI 53151		X
204050	Southwest Metal Finishing 2445 S. Calhoun Road New Berlin, WI 53151		X
207784	Lincoln Industries 600 West E Street Lincoln, NE 68522-1357	X	X
209144	New Age Metal Finishing 2169 N. Pleasant Fresno, CA 93705	X	X
214199	Mastermold 111 Grell Lane Johnson Creek, WI 53038	X	X
226943	Nissin Brake Ohio Inc. 1901 Industrial Drive Christiansburg, OH	X	X
237154	Tenneco Automotive Inc. 800 West E Street Lincoln, NE 68522		X
229653	Denso Intl America		X
229834	Surtech Industries – Borom Rd 915 Borom Road		X
229953	Brembo S.P.A. 34 Engelhard Avenue Avenel, NJ 07001-2217	X	X
230040	Faurecia Emission Control Technologies 1207 Arvin Road Dexter, MO 63841-2540	X	X
230066	HB Performance Systems 5800 W. Donges Bay Road	X	X

Schedule Issuer / Ship To Location Codes

230112	Lake Air Metal Products 7709 Winpark Drive New Hope, MN 55427		X
230112	Lake Air Metal Products 7709 Winpark Drive New Hope, MN 55427		X
230121	Mastermold 141 Ensich Street Mauston, WI 53948-9393	X	X
230188	Professional Plating Inc. 705 Northway Drive Brillion, WI 54110-1068	X	X
6080519	Powertrain	X	
19962000	Other – Special Instructions Ship to address		X
414340923	Australia (Bax Global) 85 O’Riordan Street Alexandria NSW 2013 Sydney, Australia		X
414343200	Cat Logistics Warehouse 850 N Graham Rd, Suite A Dock 50		X
414343210	Cat Logistics Warehouse - GM 850 N Graham Rd, Suite A Dock 70		X
414343220	Cat Logistics Warehouse - Tire 850 N Graham Rd, Suite B Dock 32		X
414343230	Harley-Davidson Asia PAC C/O DHL Supply Chain Singapore		X
414343356	Mexico Harley-Davidson Motor Co. Portales #10 Col. General Pedro Maria Anaya, CP		X
414343543	Europe (CAT Logistics) Harley-Davidson Motor Co. Europarklaan 1026		X
414343649	Canada (Fred Deeley) 830 Edgeley Blvd.		X
414343803	Japan Harley-Davidson Motor Co. Isuzu Shiba Bldg. 4-2-3 Shiba, Minato-ku		X
414502001	Pilgrim Road Harley-Davidson Motor Co. W156 N9000 Pilgrim Road		X
414502008	Pilgrim Road, Dock 30 Harley-Davidson Motor Co. W 148 N 9121 Patrita		X
715453001	Tomahawk - Windshields Harley-Davidson Motor Southeast Dock #OH		X
715453116	Tomahawk – Kaphaem Harley-Davidson Motor Co. 611 Kaphaem Road	X	X
2624952151	A-1 Creative Pkg 700 S. 3rd Street Palmyra, WI 53156		X
2625494898	HJS 2207 S 114th Street West Allis WI		X
2627841919	Southwest Metal 2790 South 167th Street New Berlin, WI 53150		X
2628210344	Anderson Seal 16555 W. Lincoln Avenue New Berlin, WI 53151		X
2702342100	UPS Logistics (Haz Mat) 800 North Black Branch R Elizabethtown, KY 42701		X
4142735036	Transpak 235 E Pittsburgh Avenue Milwaukee, WI 53204		X
4143434475	Juneau Avenue (P&A) Harley-Davidson Motor C 3700 W. Juneau Avenue Milwaukee, WI 53208		X
4143655400	ACE Distribution Services 5600 S. Moorland Road New Berlin, WI 53151		X
4145028600	Pilgrim Road – Powder Coat Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 4 Menomonee Falls, WI 53051	X	X

Schedule Issuer / Ship To Location Codes

4145353850	Powertrain – MRO	X	
4146161964	Product Development Center Harley-Davidson Motor Co. 11800 W. Capitol Drive Wauwatosa, WI 53225	X	X
4147785817	Wiscraft 5316 W State Street Milwaukee, WI 53208-2620		X
4149477280	Unified Solutions 9801 80th Avenue Pleasant Prairie, WI 53158		X
7154533000	Industrial Finishing Services 710 1 st Street NE Perham, MN 56573		X
7154533968	Lehman 125 Industrial Drive Spearfish, SD 57783		X
7154538500	Tomahawk – Somo Ave Harley-Davidson Motor Co. 426 East Somo Avenue Tomahawk, WI 54487	X	X
8054826913 - Invalid Nov. 4, 2019	Jim’s Machine 555 Dawson Drive Camarilla, CA 93012		X
8593344708	Sola Technologies 1050 Worldwide Blvd Hebron, KY 41048		X
215844	Surtech Industries 915 Borom Road York, PA 17404		X

Document Updates

January 2014

The physical address for EDI Qualifier and ID 92 / 1001SYC2 has changed from 515 North Zarfoss Drive, York, PA 17404 to York Business Center, 609 Memory Lane, York, PA 17402.

February 4, 2014

The physical address for ship to codes 1001S03, 1001S004, 1001S010, 1001SYC1, 1001SYC2, 1001SYC3 and 1001S022 has changed

From: 609 Memory Lane, York PA 17402 To:
617 Memory Lane, York PA 17402.

April 10, 2014

Added the following ship to:

Custom Painted Vehicles Inc.
4325 South 27th Street
Franksville, WI 53126
EDI Qualifier: 92 ID: 715453200

April 22, 2014

Changed the ship to code of Custom Painted Vehicles Inc. from 715453200 to 7154532000.

August 22, 2014

Added the following ship to:

Industrial Finishing Services
710 1st Street NE
Perham, MN 56573
Qualifier: 92 ID: 7154533000

March 4, 2015

Added the following ship to:

GM Singapore
Harley-Davidson Asia-PAC
C/O DHL Supply Chain Singapore
8 Jurong Pier Road #03
Singapore 619160
EDI Qualifier: 92 ID: 414343230

June 11, 2015

Changed the Ship To code 816270803's physical address from

From: Kansas City Syncreon

Syncreon
10960 N. Congress Avenue
Kansas City, MO 64153

To: Kansas City Syncreon Syncreon
10707 N. Airworld Drive Kansas
City, MO 64153

April 2016

Added the Kansas City SAP Schedule Issuer and Ship-to codes.

January 2017

Added 1016S535 Kansas City Ship-to location

January 2018

Added Thailand Schedule Issuer and Ship-to locations

September 2018

Added Thailand DHL Section
Consolidated Thailand Ship-to locations

December 2018

Added Thailand 3048 locations

April 2019

- 1) Current: 3047-IM 3PL Metered / Change to: 3047S001 - IM 3PL Metered
- 2) Current: 3047-IM 3PL Offsite / Change to 3047S002 - IM 3PL Offsite
- 3) Current: 3048-IM 3PL Metered / Change to: 3048S001 - IM 3PL Metered
- 4) Current: 3048-IM 3PL Offsite / Change to 3048S002 - IM 3PL Offsite
- 5) Current: 3049-IM 3PL Metered / Change to: 3049S001 - IM 3PL Metered
- 6) Current: 3049-IM 3PL Offsite / Change to: 3049S002 – IM 3PL Offsite

July 2019

Updates to support PAC/GM and Dealer Direct move to SAP (Project GT-R4)
Remove 1001S601
Add 1001S037

June 2020

Add 1001S638

Feb 2021

Remove references to Crane change to York 3PL Bike Delivery

Oct 2021

Update York 3PL Bike Delivery address.

February 2022

1. Removed locations previously marked Invalid prior to 2022.
2. Removed information associated with Kansas City, Bawal and Capital Drive as they are no longer H-D sites.
3. Removed Calibre information
4. Removed West Coast Consolidation Information and updated with Penske, Tipp City Ohio.
5. Added reference of Ship To for plant 1128 that will be valid with the STO project.
6. Updated Thailand Ship To Locations to include 11280001 and 1128GIT

November 2022

Added reference of Ship To for plant 1001 that will be valid with the CLI 3PL project.

September 2025

The name and physical address for EDI Qualifier and ID 92 / 1001SYC1 has changed from **Syncreon, Main Bldg, AB** York Business Center 617 Memory Lane York, PA 17402 to H-D DPW2 Warehouse 613 Memory Lane York, PA 17402.

Added the following ship to:

NPC DPW2

613 Memory Lane
York, PA 17402

EDI Qualifier: 92

ID: 1001S058