



# **EDI Implementation Guide**

**February 2011**

## **Appendix A**

**Schedule Issuer / Ship To  
Location Codes**

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## Introduction

Please note that any of the Harley-Davidson plants can issue a forecast, release or purchase order for any ship to location within the Corporation. **Therefore, it is important that your EDI system is able to interpret and process both the plant (N1 SI 04 or N1 BY 04 segment) and ship to location (N1 ST 04 segment) codes from the requirements document to the EDI 856 – Advance Ship Notice (ASN).**

If the ASN does not contain the same data combination as sent in the requirements document, the ASN will be rejected on the basis of inaccurate data content. This means that when the ASN is received into our EDI system, Harley-Davidson will send an EDI 997 – Functional Acknowledgment. Then when the ASN is processed through the ASN edit process, which validates data integrity, the ASN will be rejected and an ASN Edit Report will be emailed to individuals within your company that are set up on H-DSN Supplier Contacts with an association of ASN Contact Primary or ASN Contact Back-up.

This appendix contains three tables:

- **Schedule Issuer Table:** This table lists all H-D entities (aka schedule issuer, material release, or buying party) and the numeric code and qualifier representing each.
- **Ship to Location Table:** This table lists all current ship to locations, their physical address, and the numeric code and qualifier representing each.
- **Codes Table:** This table lists in numerical order entities and ship to location codes, the ship to location physical address, and whether that code is a plant or ship to location.

## Schedule Issuer Table

A schedule issuer is the Harley-Davidson entity that is forecasting material or issuing ship schedules or purchase orders. The entity can be a plant or retail business.

<b>Schedule Issuer</b>	<b>EDI Code N1 SI 04 N1 BY 04</b>	<b>EDI Qualifier N1 SI 03 N1 BY 03</b>	<b>Sterling Web Forms Qualifier</b>
Brazil	7178522171	92	Assigned by H-D
Capitol Drive	4145353780	92	Assigned by H-D
Capitol Drive CTR	414535490	92	Assigned by H-D
Capitol Drive – Powder Coat	414535363	92	Assigned by H-D
Capitol Drive – Remfg	414535352	92	Assigned by H-D
Europe	865719000	92	Assigned by H-D
General Merchandise	414343713	92	Assigned by H-D
Kansas City	816270905	92	Assigned by H-D
Kansas City Brazil	816270707	92	Assigned by H-D
Parts & Accessories	4143438416	92	Assigned by H-D
Pilgrim Road	4145028600	92	Assigned by H-D
Powertrain	006080519	1	DUNS code of H-D
Product Development Center	4146161964	92	Assigned by H-D
Supplier Direct	4143434553	92	Assigned by H-D
Tomahawk	7154538500	92	Assigned by H-D
Tomahawk Kaphaem Road	715453116	92	Assigned by H-D
York	062629324	1	DUNS code of H-D

## Ship to Location Codes Table

A ship to location is the Harley-Davidson location that will be receiving the ordered material.

<b>Ship to Location</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>	<b>Sterling Web Forms Qualifier</b>
<b>A-1 Creative Pkg</b> 700 S. 3 <sup>rd</sup> Street Palmyra, WI 53156	2624952151	92	Assigned by H-D
<b>Ace Distribution Services</b> 9053 North Deerbrook Trail Milwaukee, WI 53223	4143655400	92	Assigned by H-D
<b>Ace Distr Serv – New Berlin</b> 5600 S Moorland Road New Berlin, WI 53151	4143655500	92	Assigned by H-D
<b>Anderson Seal</b> 16555 W. Lincoln Avenue New Berlin, WI 53151	2628210344	92	Assigned by H-D
<b>Australia (Bax Global)</b> 85 O’Riordan Street Alexandria NSW 2013 Sydney, Australia	414340923	92	Assigned by H-D
<b>Brazil</b> 1425 Eden Road York, PA 17402	7178522171	92	Assigned by H-D
<b>Calibre</b> 2395 Dakota Drive Grafton, WI 53024	2623434262	92	Assigned by H-D
<b>Calibre – Highway West</b> 1889 Hwy W Grafton, WI 53024	2623756095	92	Assigned by H-D
<b>Calibre – Dekora</b> 651 Dekora Woods Blvd. Saukville, WI 53080	2622688120	92	Assigned by H-D
<b>Canada (Fred Deeley)</b> 830 Edgeley Blvd. Concord, Ontario L4K 4X1	414343649	92	Assigned by H-D
<b>Capitol Drive</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Wauwatosa, WI 53222	414535001	92	Assigned by H-D

<b>Ship to Location</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>	<b>Sterling Web Forms Qualifier</b>
<b>Capitol Drive – CTR (Dock 5)</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 5 (CTR) Wauwatosa, WI 53222	414535490	92	Assigned by H-D
<b>Capitol Drive – CXL (Dock 3)</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 3 (CXL) Wauwatosa, WI 53222	4145353780	92	Assigned by H-D
<b>Capitol Drive-Gen Parts Dock 4</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 4 (CGP) Wauwatosa, WI 53222	414535002	92	Assigned by H-D
<b>Capitol Drive-Pwdr Coat Dock 2</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 2 (CPC) Wauwatosa, WI 53222	414535363	92	Assigned by H-D
<b>Capitol Drive – Remfg (Dock 1)</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 1 (CFL) Wauwatosa, WI 53222	414535352	92	Assigned by H-D
<b>Cat Logistics Warehouse</b> 850 N Graham Rd, Suite A Dock 50 Greenwood, IN 46143	414343200	92	Assigned by H-D
<b>Cat Logistics Warehouse - GM</b> 850 N Graham Rd, Suite A Dock 70 Greenwood, IN 46143	414343210	92	Assigned by H-D
<b>Cat Logistics Warehouse - Tire</b> 850 N Graham Rd, Suite B Dock 32 Greenwood, IN 46143	414343220	92	Assigned by H-D

<b>Ship to Location</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>	<b>Sterling Web Forms Qualifier</b>
<b>Europe (CAT Logistics)</b> Harley-Davidson Motor Co. Europarklaan 1026 3530 Houthalen, Belgium	414343543	92	Assigned by H-D
<b>Franklin Distribution Center</b> 10000 S. Franklin Drive Franklin, WI 53132	4143438744	92	Assigned by H-D
<b>HJS</b> 2207 S 114th Street West Allis, WI	2625494898	92	Assigned by H-D
<b>Japan</b> Harley-Davidson Motor Co. Isuzu Shiba Bldg. 4-2-3 Shiba, Minato-ku Tokyo Japan 108-0014	414343803	92	Assigned by H-D
<b>Jim's Machine</b> 555 Dawson Drive Camarilla, CA 93012	8054826913	92	Assigned by H-D
<b>Juneau Avenue (P&amp;A)</b> Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208	4143434475	92	Assigned by H-D
<b>Juneau Ave (Supplier Direct)</b> Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208	4143434553	92	Assigned by H-D
<b>Kansas City</b> Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	816270905	92	Assigned by H-D
<b>Kansas City Brazil</b> Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	816270707	92	Assigned by H-D
<b>Lehman</b> 125 Industrial Drive Spearfish, SD 57783	7154533968	92	Assigned by H-D
<b>Librandi's</b> 93 Airport Drive Middletown, PA 17057	7179449442	92	Assigned by H-D

<b>Ship to Location</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>	<b>Sterling Web Forms Qualifier</b>
<b>Mexico</b> Harley-Davidson Motor Co. Portales #10 Col. General Pedro Maria Anaya, CP 03340 Mexico DF, Mexico	414343356	92	Assigned by H-D
<b>Other – Special Instructions</b> Ship to address communicated by H-D purchasing	19962000	92	Assigned by H-D
<b>Pilgrim Road</b> Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 16 Menomonee Falls, WI 53051	414502001	92	Assigned by H-D
<b>Pilgrim Road, Dock 30</b> Harley-Davidson Motor Co. W 148 N 9121 Patrita Drive Menomonee Falls, WI 53051	414502008	92	Assigned by H-D
<b>Pilgrim Road – Powder Coat</b> Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 4 Menomonee Falls, WI 53051	4145028600	92	Assigned by H-D
<b>Product Development Center</b> Harley-Davidson Motor Co. 11800 W. Capitol Drive Wauwatosa, WI 53225	4146161964	92	Assigned by H-D
<b>Sola Technologies</b> 1050 Worldwide Blvd Hebron, KY 41048	8593344708	92	Assigned by H-D
<b>Southwest Metal</b> 2790 South 167 <sup>th</sup> Street New Berlin, WI 53150	2627841919	92	Assigned by H-D
<b>Syncreon</b> 515 N. Zarfoss Drive York, PA 17404	717852169	92	Assigned by H-D
<b>Tomahawk – Kaphaem Rd</b> Harley-Davidson Motor Co. 611 Kaphaem Road Tomahawk, WI 54487	715453116	92	Assigned by H-D

<b>Ship to Location</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>	<b>Sterling Web Forms Qualifier</b>
<b>Tomahawk – Somo Ave</b> Harley-Davidson Motor Co. 426 East Somo Avenue Tomahawk, WI 54487	7154538500	92	Assigned by H-D
<b>Tomahawk – Windshields</b> Harley-Davidson Motor Co. Southeast Dock #OH 609-612 615 Kaphaem Road Tomahawk, WI 54487	715453001	92	Assigned by H-D
<b>Transpak</b> 235 E Pittsburgh Avenue Milwaukee, WI 53204-1433	4142735036	92	Assigned by H-D
<b>Unified Solutions</b> 9801 80 <sup>th</sup> Avenue Pleasant Prairie, WI 53158	4149477280	92	Assigned by H-D
<b>UPS Logistics (Haz Mat)</b> 800 North Black Branch Road Elizabethtown, KY 42701	2702342100	92	Assigned by H-D
<b>Wiscraft</b> 5316 W State Street Milwaukee, WI 53208-2620	4147785817	92	Assigned by H-D
<b>York</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402	062629324	1	Assigned by H-D
<b>York – CVO</b> Harley-Davidson Motor Co. 1425 Eden Road Bldg 42 York, PA 17402	717852325	92	DUNS code of H-D
<b>York – MVC</b> Harley-Davidson Motor Co. 75 Steamboat Boulevard Manchester, PA 17345	7178521878	92	Assigned by H-D
<b>York – Softail</b> Harley-Davidson Motor Co. 1425 Eden Road Softail Facility York, PA 17402	717852155	92	Assigned by H-D

<b>Ship to Location</b>	<b>EDI Code N1 ST 04</b>	<b>EDI Code N1 ST 03</b>	<b>Sterling Web Forms Qualifier</b>
<b>York – Unisource</b> Harley-Davidson Motor Co. 250 North Zarfoss Drive York, PA 17402	717852149	92	Assigned by H-D

## Code Table

EDI ID Code	Plant or Ship to Location with Physical Address	Schedule Issuer N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To N1 ST (830, 850, 856, 862)
006080519	Powertrain	X	
19962000	<b>Other – Special Instructions</b> Ship to address communicated by H-D purchasing		X
062629324	York	X	
062629324	<b>York</b> Harley-Davidson Motor Co. 1425 Eden Road York, PA 17402		X
7154533968	<b>Lehman</b> 125 Industrial Drive Spearfish, SD 57783		X
717852325	<b>York – CVO</b> Harley-Davidson Motor Co. 1425 Eden Road Bldg 42 York, PA 17402		X
414340923	<b>Australia (Bax Global)</b> 85 O’Riordan Street Alexandria NSW 2013 Sydney, Australia		X
414343200	<b>Cat Logistics Warehouse</b> 850 N Graham Rd, Suite A Dock 50 Greenwood, IN 46143		X
414343210	<b>Cat Logistics Warehouse - GM</b> 850 N Graham Rd, Suite A Dock 70 Greenwood, IN 46143		X
414343220	<b>Cat Logistics Warehouse - Tire</b> 850 N Graham Rd, Suite B Dock 32 Greenwood, IN 46143		X
414343356	<b>Mexico</b> Harley-Davidson Motor Co. Portales #10 Col. General Pedro Maria Anaya, CP 03340 Mexico DF, Mexico		X

EDI ID Code	Plant or Ship to Location with Physical Address	Schedule Issuer N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To N1 ST (830, 850, 856, 862)
414343543	<b>Europe (CAT Logistics)</b> Harley-Davidson Motor Co. Europarklaan 1026 3530 Houthalen, Belgium		X
414343649	<b>Canada (Fred Deeley)</b> 830 Edgeley Blvd. Concord, Ontario L4K 4X1		X
414343713	General Merchandise	X	
414343803	<b>Japan</b> Harley-Davidson Motor Co. Isuzu Shiba Bldg. 4-2-3 Shiba, Minato-ku Tokyo Japan 108-0014		X
414502001	<b>Pilgrim Road</b> Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 16 Menomonee Falls, WI 53051		X
414502008	<b>Pilgrim Road, Dock 30</b> Harley-Davidson Motor Co. W 148 N 9121 Patrita Drive Menomonee Falls, WI 53051		X
414535001	<b>Capitol Drive</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Wauwatosa, WI 53222		X
414535002	<b>Capitol Drive-Gen Parts Dock 4</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 4 (CGP) Wauwatosa, WI 53222		X
414535352	<b>Capitol Drive – Remanufacturing (Dock 1)</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 1 (CFL) Wauwatosa, WI 53222	X	X

EDI ID Code	Plant or Ship to Location with Physical Address	Schedule Issuer N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To N1 ST (830, 850, 856, 862)
414535490	<b>Capitol Drive – CTR (Dock 5)</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 5 (CTR) Wauwatosa, WI 53222	X	X
414535363	<b>Capitol Drive-Powder Coat (Dock 2)</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 2 (CPC) Wauwatosa, WI 53222	X	X
715453001	<b>Tomahawk – Windshields</b> Harley-Davidson Motor Co. Southeast Dock #OH 609-612 615 Kaphaem Road Tomahawk, WI 54487		X
715453116	<b>Tomahawk – Kaphaem Rd</b> Harley-Davidson Motor Co. 611 Kaphaem Road Tomahawk, WI 54487	X	X
717852149	<b>York – Unisource</b> Harley-Davidson Motor Co. 250 North Zarfoss Drive York, PA 17402		X
717852155	<b>York – Softail</b> Harley-Davidson Motor Co. 1425 Eden Road Softail Facility York, PA 17402		X
717852169	<b>Syncreon</b> 515 N. Zarfoss Dr. York, PA 17404		X
816270905	<b>Kansas City</b> Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	X	X
816270707	<b>Kansas City Brazil</b> Harley-Davidson Motor Co. 11401 N. Congress Kansas City, MO 64153	X	X
865719000	Europe	X	

EDI ID Code	Plant or Ship to Location with Physical Address	Schedule Issuer N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To N1 ST (830, 850, 856, 862)
2622688120	<b>Calibre - Dekora</b> 651 Dekora Woods Blvd. Saukville, WI 53080		X
2623756095	<b>Calibre – Highway West</b> 1889 Hwy W Grafton, WI 53024		X
2623434262	<b>Calibre</b> 2395 Dakota Drive Grafton, WI 53024		X
2624952151	<b>A-1 Creative Pkg</b> 700 S. 3 <sup>rd</sup> Street Palmyra, WI 53156		X
2625494898	<b>HJS</b> 2207 S 114th Street West Allis WI		X
2627841919	<b>Southwest Metal</b> 2790 South 167 <sup>th</sup> Street New Berlin, WI 53150		X
2628210344	<b>Anderson Seal</b> 16555 W. Lincoln Avenue New Berlin, WI 53151		X
2702342100	<b>UPS Logistics (Haz Mat)</b> 800 North Black Branch Road Elizabethtown, KY 42701		X
4142735036	<b>Transpak</b> 235 E Pittsburgh Avenue Milwaukee, WI 53204-1433		X
4143434475	<b>Juneau Avenue (P&amp;A)</b> Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208		X
4143434553	<b>Juneau Ave (Supplier Direct)</b> Harley-Davidson Motor Co. 3700 W. Juneau Avenue Milwaukee, WI 53208	X	X
4143438416	Parts & Accessories	X	
4143438744	<b>Franklin Distribution Center</b> 10000 S. Franklin Drive Franklin, WI 53132		X
4143655400	<b>Ace Distribution Services</b> 9053 North Deerbrook Trail Milwaukee, WI 53223		X

EDI ID Code	Plant or Ship to Location with Physical Address	Schedule Issuer N1 SI (856, 862) N1 BY (850) N1 MI (830)	Ship To N1 ST (830, 850, 856, 862)
4143655500	<b>Ace Distr Serv – New Berlin</b> 5600 S Moorland Rd New Berlin, WI 53151		X
4145028600	<b>Pilgrim Road – Powder Coat</b> Harley-Davidson Motor Co. W156 N9000 Pilgrim Road Dock 4 Menomonee Falls, WI 53051	X	X
4145353780	<b>Capitol Drive – CXL (Dock 3)</b> Harley-Davidson Motor Co. 11700 W. Capitol Drive Dock 3 (CXL) Wauwatosa, WI 53222	X	X
4145353850	Powertrain – MRO	X	
4146161964	<b>Product Development Center</b> Harley-Davidson Motor Co. 11800 W. Capitol Drive Wauwatosa, WI 53225	X	X
4147785817	<b>Wiscraft</b> 5316 W State Street Milwaukee, WI 53208-2620		X
4149477280	<b>Unified Solutions</b> 9801 80 <sup>th</sup> Avenue Pleasant Prairie, WI 53158		X
7154538500	<b>Tomahawk – Somo Ave</b> Harley-Davidson Motor Co. 426 East Somo Avenue Tomahawk, WI 54487	X	X
7178521878	<b>York – MVC</b> Harley-Davidson Motor Co. 75 Steamboat Boulevard Manchester, PA 17345		X
7178522171	<b>Brazil</b> 1425 Eden Road York, PA 17402	X	X
7179449442	<b>Librandi's</b> 93 Airport Drive Middletown, PA 17057		X
8054826913	<b>Jim's Machine</b> 555 Dawson Drive Camarilla, CA 93012		X

<b>EDI ID Code</b>	<b>Plant or Ship to Location with Physical Address</b>	<b>Schedule Issuer N1 SI (856, 862) N1 BY (850) N1 MI (830)</b>	<b>Ship To N1 ST (830, 850, 856, 862)</b>
8593344708	<b>Sola Technologies</b> 1050 Worldwide Blvd Hebron, KY 41048		X

## Document Updates

### July 2010 Update

Added the ship to location of:

**Cat Logistics Warehouse**  
Gate 50, 850 N Graham Rd  
Greenwood, IN 46143  
EDI Qualifier: 92                      EDI Code: 414343200

### August 2010 Update

Added the ship to locations of:

**Librandi's**  
93 Airport Drive  
Middletown, PA 17057  
EDI Qualifier: 92      EDI Code: 7179449442

**Cat Logistics Warehouse**  
Gate 50, 850 N Graham Rd  
Greenwood, IN 46143  
EDI Qualifier: 92      EDI Code: 414343200

**Cat Logistics Warehouse - GM**  
Dock 70, 850 N Graham Rd  
Greenwood, IN 46143  
EDI Qualifier: 92      EDI Code: 414343210

**Cat Logistics Warehouse - Tire**  
Dock 32, 850 N Graham Rd  
Greenwood, IN 46143  
EDI Qualifier: 92      EDI Code: 414343220

### September 2010 Update

Modified the following ship to addresses:

**Cat Logistics Warehouse**  
850 N Graham Rd, Suite A  
Dock 50  
Greenwood, IN 46143

**Cat Logistics Warehouse - GM**  
850 N Graham Rd, Suite B  
Dock 70  
Greenwood, IN 46143

**Cat Logistics Warehouse - Tire**  
850 N Graham Rd, Suite B  
Dock 32  
Greenwood, IN 46143

### September 2010, Revision 2 Update

Modified the following ship to addresses:

**Cat Logistics Warehouse - GM**  
850 N Graham Rd, Suite A  
Dock 70  
Greenwood, IN 46143

### January 2011 Update

No changes were made to this document. Republished to indicate this is the current document.

### February 2011 Update

Added the following ship to address:

Ace Distr Serv – New Berlin  
5600 S Moorland Rd  
New Berlin, WI 53151  
EDI Qualifier: 92    EDI Code: 4143655500

Deleted Buell P&A ship to address.

Added **Sterling Web Forms Qualifier** column in the Schedule Issuer and Ship To tables.