

Box/Sleeve Primary Packaging: Packing Work Instructions



Inner Cartons will arrive flat and need to be folded before packing.

There are six inner carton sizes, each has a corresponding shipper box as listed below:

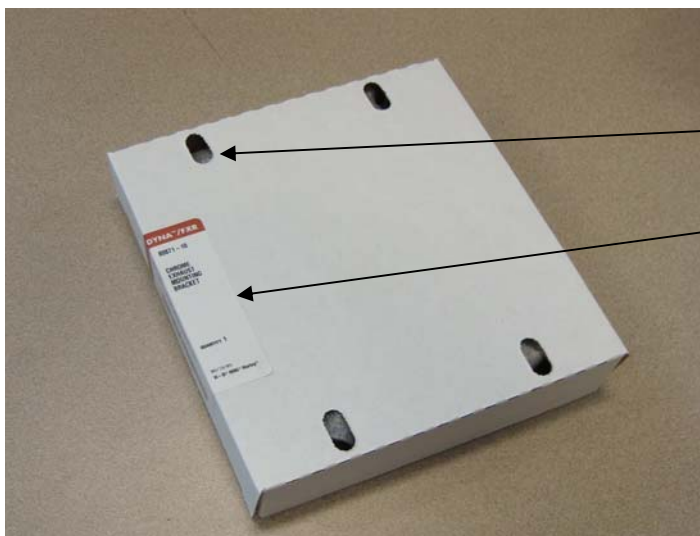
	Inner Carton	Shipper Box
1. "A" Size	PKG022392	PKG022440
2. "B" Size	PKG022393	PKG022441
3. "C" Size	PKG022394	PKG022442
4. "D" Size	PKG023181	PKG023180
5. "E" Size	PKG024040	PKG024043
6. "F" Size	PKG024044	PKG024045



Fold inner carton as shown.

Insert product and ensure proper internal protection.

Seal the edges of the inner carton with clear poly tape.



Make sure H-D Large Display label is used.

Ensure label does not cover top hang holes.

Place large display label as shown on left side of inner carton.



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Slide printed sleeve over inner carton.

Label should be located on front left edge of kit as shown.

Large display label should not be placed on the outer sleeve.



Place primary package into shipper box and seal shipper box with tape.

Affix second large display label on outside of shipper box.

Note: Large display labels should be used for all Box/Sleeve Packaging.

If you order labels for a Box/Sleeve item and receive a small plain label like shown below, please inform your H-D Contact immediately.

