



## Box and Sleeve Packaging Guide

### Sizes and PKG Numbers

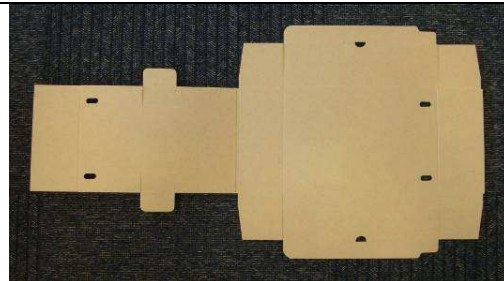
The box and sleeve system consists of a unique printed sleeve, an inner carton, and an FOL shipper. There are seven standard sizes; the associated PKG numbers for each size are listed below.

Size	Inner Carton	Carton Dimensions (ID)	FOL Shipper
A	-PKG022392	5 1/4" x 1 7/8" x 3 3/4"	-PKG022440
B	-PKG022393	5 1/4" x 1 7/8" x 7 5/8"	-PKG022441
B1	-PKG027437	5 1/4" x 3 3/8" x 7 5/8"	-PKG027438
C	-PKG022394	8 3/8" x 1 14/16" x 7 3/4"	-PKG022442
E	-PKG024040	10 1/2" x 3 1/16" x 7 1/8"	-PKG024043
F	-PKG024044	11 3/8" x 4 3/16" x 7 3/16"	-PKG024045
G	-PKG028983	9 1/4" x 1 11/16" x 12 3/4"	-PKG028986

Each printed sleeve is assigned a unique PKG number when it is created.

### Packaging Instructions

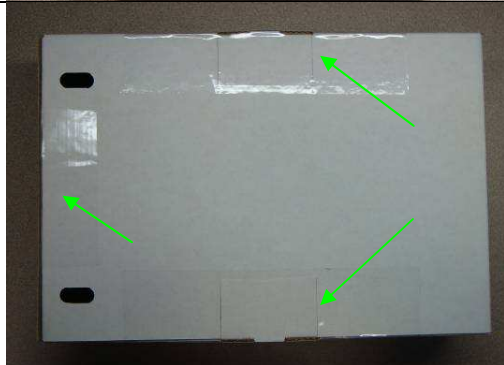
Assemble inner carton as shown.



Insert product and ensure proper internal protection without interfering with top hang holes.



Seal the edges of the inner carton with clear poly tape.



Wrap the Large Display (LD) SKU label around the bottom left side of the inner carton as shown.  
  
Do NOT cover the top hang holes with the label.



NOTE: To avoid interference with the top hang holes, the label should completely cover the bottom left hang hole on the A-size carton as shown.



Slide printed sleeve over the inner carton as shown and ensure the SKU label is on the front left side.

NOTE: The SKU label should not be placed on the outer sleeve.



Place inner carton with sleeve into FOL shipper and seal shipper with tape.



Place the second SKU label on the outside of the shipper.



NOTE: If you receive Small Plain (SP) SKU labels, pictured on the right, instead of the LD labels, please inform your Harley-Davidson contact immediately.

